

Pure-Flo® & EnviZion®

Ordering Guide





Ordering Guide

This brochure contains a comprehensive list of the figure number codes and description for each valve product option available for the standard Pure-Flo and EnviZion products. To assist in the ordering process, we have included instructions on how to construct a standard valve figure number in proper sequence. ITT's channel partners can also find our e-Prism tool available at www.engvalves.com/Members/e-Prism/. This tool is a simple means of identifying valve product configuration and nomenclature. This tool will assist in selecting compatible features and proper designation structure.

TABLE of CONTENTS

Standard Pure-Flo Valve Figure Codes	
Valve Size	
Bodies & Polishes	4-5
Diaphragms	
Bonnets & Bonnet Options	6
Actuator Options	
Switches & Actuator Accessories	8-9
Service Preparation & Quality	
Documents	
Obsolete Figure Codes	1
Block Body Figure Codes	12-38
EnviZion Valve Figure Codes	
Envizion Valves	40-43

Pure-Flo Ordering Guide

Pure-Flo Valve Figure Numbers How to Construct a Standard Valve Figure Number

Valve Size Page 3

Bodies and Polishes Page 4-5

Diaphragm Page 5

Manual Bonnets, Actuated Bonnets, and Options Page 6

Actuator Options Page 7

Switches and **Actuator Accessories** Pages 8-9

Service Preparation and Quality Documents Page 10

Constructing Figure Numbers

Below are examples for constructing a manual and actuated valve figure number. The actuated valve example will be used to build a figure number on pages 3-10.

Manual Valve Example

Figure Number: 1-F-419-6-0-0-TME-963

Detailed description: 1: 1 inch size (DN25) F: Forged 316L SS 419: Triclamp Tube

6: Interior Finish: Ra 25 Microinch Max 0: Exterior Finish: No Mechanical Polish

0: No Electropolish

TME: Modified PTFE Diaphragm (FDA)/ Grade B1

B.C.

963: Plastic PAS Rising Handwheel with Travel Stop

Actuated Valve Example

Figure Number: 1-F-428L-6-0-0-TME-B209-VSPS48

Detailed description: 1: 1 inch size (DN25) F: Forged 316L SS

428L: 16 Gauge Extended Tangent Buttweld 6: Interior Finish: Ra 25 Microinch Max 0: Exterior Finish: No Mechanical Polish

0: No Electropolish

TME: Modified PTFE Diaphragm (FDA)/ Grade B1

B209: Advantage 2.1 Actuator, Fail Close, 0.75" or

1" with a 90# Spring

VSPS48: Value Switch Package, Silver Contacts

48V

Valve Size

Size		
Code	Description	
.25	.25 Inch (DN6)	
.38	.38 Inch (DN10)	
.50	.50 Inch (DN15)	
.75	.75 Inch (DN20)	
1	1 Inch (DN25)	
1.25	1.25 Inch (DN32)	
1.5	1.5 Inch (DN40)	
2	2 Inch (DN50)	
2.5	2.5 Inch (DN65)	
3	3 Inch (DN80)	
4	4 Inch (DN100)	
6	6 Inch (DN150)	

Figure Number: 1

Configuration Example	
Valve Size	1

Bodies and Polishes

Body Type

Code	Description
2	Industrial Valve Body - Cast
	CF3M Stainless Steel
8	Bio-Tek® Forged 316L Stn. Stl.
BP	Bio-Pure® Forged 316L Stn.
	Stl.
C	Cast CF3M Stainless Steel
F	Forged 316L Stainless Steel
N	Body Not Supplied
S	Swickle Body Cast CF3M Stn.
	Stl.
TBV	Tank Bottom Valve
TBVCR	Tank Bottom Valve 316L BN2
W	Wrought 316L Stainless Steel
Spec	Special Material Body

Body Ends

Code	Description
Clamp	
409	Swagelok TS Fitting
410	Tri-Clamp Sch. 5 Pipe
414	I Line-Male
415	I Line-Female
416	Swivel Nut
418	ISO 1.6mm Wall Tri-Clamp
	End
419	Tri-Clamp Tube
419S	Tri-Clamp Tube 18 Gauge
41951	Tri-Clamp Tube 20 Gauge
Buttwel	d
422	Sch. 5 Pipe (ISO Body)
423	18 Gauge
424	20 Gauge
425	Sch. 5 Pipe (ANSI Body)
426	Sch. 10 Pipe
427	Sch. 40 Pipe
428	16 Gauge
428L	16 Gauge Ext. Tangent BW
429	14 Gauge
429L	14 Gauge Ext. Tangent BW
430	12 Gauge BW
433	ANSI Flanged

Body Ends (cont.)

Code	Description
481	DIN Series 1
482	DIN Series 2
483	DIN Series 3
484	SMS
485	TBV, 45 Degree 14 GA BW
486	TBV, 45 Degree 16 GA BW
487	TBV, 45 Degree 18 GA BW
488	TBV, 45 Degree Tri-Clamp
493	ISO 2.9mm wall
494	ISO 1.2mm wall
495	ISO 1.0mm wall
496	ISO 1.6mm wall
497	ISO 2.0mm wall
498	ISO 2.3mm wall
499	ISO 2.6mm wall
Spec	Special End
Screwed	
403	NPT Screwed
FLANGED	
433R	ANSI Flanged w/ Raised Face

Second End Code

Code	Description
Clamp	
X07	By Male Thread w/ Gasket
	Seat
X09	Swagelok TS Fitting
X10	By Tri-Clamp Sch. 5 Pipe
X14	By I Line - Male
X15	By I line - Female
X19	By Tri-Clamp Tube
X19S	By Tri-Clamp Tube 18 Gauge
X19S1	By Tri-Clamp Tube 20 Gauge
Buttweld	d i
X22	By Sch. 5 Pipe (ISO Body)
X23	By 18 Gauge
X24	By 20 Gauge
X25	By Sch. 5 Pipe (ANSI Body)
X26	By Sch. 10 Pipe
X27	By Sch. 40 Pipe
X28	By 16 Gauge
X28L	By 16 Gauge Ext. Tangent BW
X29	By 14 Gauge

Second End Code (cont.)

Code	Description
X29L	By 14 Guage Ext. Tangent BW
X30	By 12 Gauge BW
X81	By DIN Series 1
X82	By DIN Series 2
X83	By DIN Series 3
X84	By SMS
X85	By ISO
X93	By ISO 2.9mm Wall
X94	By ISO 1.2mm Wall
X95	By ISO 1.0mm Wall
X96	By ISO 1.6mm Wall
X97	By ISO 2.0mm Wall
X98	By ISO 2.3mm Wall
X99	By ISO 2.6mm Wall
Spec	Special End

Tube Extension

Code	Description
TE1	Valve End 1
TE2	Valve End 2
TEA	Both Valve Ends & Purge End
TEB	Both Valve Ends
TEP	Purge End
TE1P	Valve End (P1) & Purge (P3)
TE2P	Valve End (P2) & Purge (P3)

Mechanical Polish - Interior

Code	Description
0	No Mechanical Polish
2	35 μin Ra (.8 μm) max
6	25 μin Ra (.6 μm) max
7	15 μin Ra (.38 μm) max
8	20 μin Ra (.5 μm) max
9	11 μin Ra (.28 μm) max
10	10 μin Ra (.25 μm) max
SF1	BPE SF1 Ra 20 Max
SF2	BPE SF2 Ra 25 Max
SF3	BPE SF3 Ra 30 Max
SF4	BPE SF4 Ra 15 Max, EP
SF5	BPE SF5 Ra 20 Max, EP
SF6	BPE SF6 Ra 25 Max, EP

Figure Number: 1-F-428L-6-0-0-

	Configuration Example	F	428L		6	0	0	
S	Block Type							
Polishes	Body Ends		428L					
Poli	Second End Code							
and	Tube Extension							
	Mechanical Polish - Interior				6			
Bodies	Mechanical Polish - Exterior					0		
Ιā	Electropolish						0	
	Body Only							

Body and Polishes / Diaphragms

Mechanical Polish - Exterior

Code	Description
0	No Mechanical Polish
1	Scotch Brite
2	25 μ in Ra (.6 μ m) max, Welds Scotch Brite
3	35 μ in Ra (.8 μ m) max, Welds Scotch Brite
4	25 μ in Ra (.6 μ m) max, Welds Removed
6	35 μ in Ra (.8 μ m) max, Welds Removed
7	Special Polish Requirement
8	No Ext Body Polish, Weld Beads Removed

Electropolish

Code	Description
0	No Electropolish
2	Exterior Only
3	Interior and Exterior
4	Interior Only

Body Only

Code	Description
Y	Body Only Supplied

Diaphragms

Code	Description
В	Black Butyl (FDA)
E1	EPDM Grade E1 (FDA)
EN	Elastomer Not Supplied
M	EPDM (non-FDA)
Р	BUNA - N (FDA)
PN	PTFE Not Supplied
TME	PTFE Grade TM, Grade B1 backing cushion (FDA)
V	Viton
W1	White Butyl (FDA)

Figure Number: 1 -F-428L-6-0-0-TME-

Configuration Example	
Diaphragm	TME

Manual Bonnets, Actuator Bonnets and Options

Manual Bonnets

Code	Description
Bio-Tek	
18	Standard Bonnet, Non-Sealed
18S	Standard Bonnet, Sealed
Bio-Pure	9
BPM	Standard Bonnet, Non-Sealed
BPMC	Standard Bonnet, Sealed
	(COP)
Cast Iro	n`´´
903	Rising Stem with Travel Stop
903S	Rising Stem with Travel Stop -
	Sealed
Stainles	s Steel (316)
913	Rising Stem with Travel Stop
913S	Rising Stem with Travel Stop -
	Sealed
915	CH WHL with Travel Stop
915S	CH WHL with Travel Stop -
	Sealed
970	Rising Handwheel with Travel
	Stop
Plastic F	PAS*
963	Rising Handwheel with Travel
	Stop (1/2" - 4")
963S	Rising Handwheel with Travel
	Stop - Sealed (1/2" - 4")
*NA-2.5	" Casting

Actuated Bonnets

Code	Description
Cast Iron	
40	Direct Load
Stainless	Steel
31	Actuated
315	Actuated - Sealed
Ductile In	ron
34	Actuated
34S	Actuated - Sealed
84	Dualrange
84S	Dualrange Sealed
Platic PAS*	
36	Actuated
36S	Actuated - Sealed
*NA-2.5"	Casting

Weep Holes

Code	Description
W2	Two Weep Holes in Bonnet
W4	Four Weep Holes in Bonnet

Electropolish Topworks

Code	Description
1	Topworks

Optional Coatings

Code	Description
C1	PVDF Coated Topworks
C4	White Epoxy Coated
	Topworks
C7	Nylon Coated Topworks
CSpec	Coating Specified

Bonnet Seal Materials

Code	Description	
S1	EPDM	
S2	Viton	

Optional Bonnet Internals

Code	Description
M5	Stainless Steel Stem
M6	Cast Iron Compressor
M7	Bronze Compressor
M8	PVDF Coated Cast Iron
	Compressor
M9	Stainless Steel Bushing
M10	Stainless Steel Tube Nut
M17	PPS Cap
M18	Heat Shrink Tubing on
	Handwheel

Optional Body/Bonnet Bolting

Code	Description
B8	Stainless Steel ASTM A193 B8
BLTS	MNT HDWR, Except STDS, Supplied w/o Body
BSpec MET	Special Bonnet Flange Bolting Metric Bonnet Flange Fasteners

Yoke

Code	Description	
Υ	Yoke Supplied	

Locking Device

Code	Description	
LD	Locking Device	

Extended Stem

Code D	escription
EXTSTEM	Extended Stem
EXTSTEMR	Extended Stem from Valve CL to Top of Rim
EXTSTEMC	Extended Stem from Valve CL to Indicator Cap
LCAP	Stem Ext. from Center of Valve to Top of Cap
LRIM	Stem Ext from Center of Valve to Top of Rim

Figure Number: 1-F-428L-6-0-0-TME-31-

	Configuration Example		31						
ν,	Manual Bonnets								
essories	Actuated Bonnets								
ess	Weep Holes			_					
Acc	Electropolish Topworks				_				
δ 8									
nets	Bonnet Seal Materials					-			
Bon	D Optional Bonnet Internals¹								
lal									
В	Yoke								
Į≥	Locking Device			·					
	Extended Stem								

¹Multiple selections allowed

Actuator Options

Advantage Actuators

	_
Code	Description
Fail Ope	n
A133	3" or 4"
A147	3" or 4"
Fail Clos	e
A233	3" or 4" with 60# Spring
A234	3" or 4" with 90# Spring
A247	3" or 4" with 60# Spring
A248	3" or 4" with 80# Spring
Double A	Acting
A333	3" or 4"
A347	3" or 4"

Advantage 2.1 Actuators

Code	Description
Fail Ope	n
B103	Bio-Tek
B105	0.50"
B108	0.50", 0.75" or 1.0"
B116	1.5" or 2.0"
Fail Clos	e
B203	Bio-Tek with 60# Spring
B204	Bio-Tek with 90# Spring
B205	0.50" with 60# Spring
B206	0.50" with 90# Spring
B208	0.50", 0.75" or 1.0" with
	60# Spring
B209	0.75" or 1.0" with 90#
	Spring
B216	1.5" or 2.0" with 60# Spring
B217	1.5" or 2.0" with 90# Spring
Double /	Acting
B303	Bio-Tek
B305	0.50"
B308	0.50", 0.75" or 1.0"
B316	1.5" or 2.0"

Figure Number: 1-F-428L-6-0-0-TME-B209-

	Configuration Example	
suc	Actuator Options (select 1):	
Options	Advantage Actuator	
latc	Advantage Compact Stainless Actuator	
Actuator	Dia-Flo Actuator	
`	Non ITT Actuation	

Advantage Compact Stainless (ACS)

Code	Description
ACS1	Fail Open
ACS26	Fail Close with 60# Spring
ACS26S	Fail Close with 60# Spring, Sealed
ACS2S	Fail Close with 90# Spring, Sealed
ACS2	Fail Close with 90# Spring
ACS3	Double Acting

Dia-Flo Actuators

Code	Description	
Fail Ope	en	
	#12	
3125	#25	
3126	#25 for Vacuum Service	
3150	#50	
31101	#101	
31130	#130	
31250	#250	
Fail Clos	se	
Size #1	2	
3213	88 Spring	
3214	88 & 89 Springs	
3215	88 & Raymond Springs	
3216	89 Spring	
Size #2	5	
3226	101 Spring	
3227	101 & 102A Springs	
3228	102A Spring	

Dia-Flo Actuators (cont.)

Code	Description
Fail Clos Size #50	
3251	101 Spring
3252	101 & 102A Springs
3253	97 Spring
3254	96 Spring
3255	96 & 97 Springs
3256 Size #7 5	102A Spring
3274	96 Spring
3276	96 & 97 Springs
3277	97 & 98 Springs
3278	96 & 98 Springs
3279	96, 97 & 98 Springs
Size #10	
32102	96 Spring
32103	98 Spring
32104 32105	96 & 97 Springs 96 & 98 Springs
32105	97& 98 Springs
32107	96, 97, & 98 Springs
32108	130 Spring
32109	97 Spring
Double .	Acting
Size #13	
32131	97 Spring
32132	96 Spring
32133 32134	98 Spring 96 & 97 Springs
32134	96 & 98 Springs
32136	97 & 98 Springs
32137	96, 97, & 98 Springs
32138	130 Spring
Size #25	50
32251	129 & 130 Springs
32252	129 Spring
32253	130 Spring
3312	#12 Double Acting
3325	#25 Double Acting #50 Double Acting
3350 3375	#75 Double Acting
33101	#101 Double Acting
33130	#130 Double Acting
33250	#250 Double Acting
	-

Non ITT Actuation

Code	Description
POF	Customer Supplied Actuator
POM	With Non-ITT Actuator

Switches and Actuator Accessories

Switch Package SP-2

Code	Description
SP2S	Silver Contacts - Mechanical
SP2SEU	Silver De-Rate to
	70VDC/48VAC Max for EU
	Service - Mechanical
SP2G	Gold Contacts - Mechanical
SP2GEU	Gold De-Rated to
	70VDC/48VAC Max for EU
	Service - Mechanical
SP2Z	2-Wire Proximity
SP2N	NAMUR Proximity
SP2P	3-Wire PNP Proximity
SP2NP	3 Wire NPN Proximity
SP2B	Effector IS-2002-AROA
	Proximity

Value Switch Package

Code	Description
VSPG30	Gold Contacts 30V
VSPN	NAMUR Proximity
VSPP	3-Wire PNP Proximity
VSPS48	Silver Contacts 48V
VSPZ	2-Wire Proximity
VSP240	Silver Contacts 240V
VSP+G	Gold Contacts 24V
VSP+S	Silver Contacts 24V
VSP+N	NAMUR Proximity
VSP+P	3-Wire PNP Proximity

Actuator Accessories Position Indicator (Dia-Flo Only)

Code	Description	
P1	Position Indicator	

Limit Switches

Code	Description
LS1	Microswitch BZE6 - 2RN
LS2	Microswitch BAF1 - 2RN
LS3	Microswitch DTE6 - 2RN
LS4	Microswitch DTF2 - 2RN
LS5	Microswitch EXQ
LS6	Microswitch EXDQ
LS7	Microswitch LSA1A
LS8	Westlock 3479 Model 3
LS9	GO 74-13528-A1
LS9C	GO 73-13528-A2
LS11	Westlock E3479 MOD3
LS13	Westlock 9880
LS14	Westlock E9880
LS15	Westlock 99920-AB
LS16	Westlock 98810002BI
LS17	Westlock 98810002EI
LS41	Efector IN0117
LS42	Efector IN5331
LS78	StoneL PM3311SO2RS
LS79	StoneL PM3311SO2RL
LS128	Westlock 99P21A00000
LS129	Westlock 99P21AD550
LS140	Westlock 99P22G00000
LS168	STONEL PI33S11SA01RSA
LS 173	
LS 179	
LSSpec	Special

Limit Switches, Yoke Mounted

Code	Description
LS1Y	Microswitch BZE6 - 2RN
LS2Y	Microswitch BAF1 - 2RN
LS3Y	Microswitch DTE6 - 2RN
LS4Y	Microswitch DTF2 - 2RN
LS5Y	Microswitch EXQ
LS6Y	Microswitch EXDQ
LS7Y	Microswitch LSA1A
LS8Y	Westlock 3479 Model 3
LS9Y	GO 74-13528-A1
LS10Y	Namco EA700-80100
LS12Y	Namco EA170-34100/35100
PRSPEC	Special

Mechanical Accessories

Description		
Adjustable Opening Stop		
Adjustable Opening Stop w/		
Handwheel		
Special Adjustable Opening		
Stop w/ Handwheel for Dupont		
Adjustable Travel Stop		
Hand Wheel Closing Device		
Hand Wheel Opening Device		
Jack Opening Device (#32250)		
Adjustable Travel Stop,		
Handwheel Closing Device		
Adjustable Travel Stop,		
Adjustable Opening Stop		
Adjustable Travel Stop,		
Adjustable Opening Device,		
Handwheel Closing Device		
Adjustable Travel Stop,		
Adjustable Opening Stop,		
Handwheel Opening Device		

Mechanical Accessories

Code	Description
TOWO	Adjustable Travel Stop, Adjustable
	Opening Device, Wrench Opening
	Device
WO	Wrench Opening Device
XAO	Adjustable Opening Stop Sealed
	with Indicator
XAOL	Adjustable Opening Stop with
	Switch Mount
XOB	Adjustable Opening Stop - Bolt
	Assembly

Manual Bonnet Switch

Code	Description
MBSWMC	G Mechanical Gold (Close only)
MBSWMS	Mechanical Silver (Close only)

Actuator Hardware Options

Code	Description
HW1	SS Airmotor Bolts
HW2	SS Accessory Brackets
HW3	SS Tubing and Fittings
HW4	Plastic Tubing /Brass Fittings
HW5	PVC Coated Tubing /Brass Fittings
HW6	PVC Coated Tubing /SS Fittings
HW9	PTFE Tubing and Stainless Steel
	Fittings
HW10	Breather Vent Filter Stainless Steel
HW11	Breather Vent Filter BRS

Solenoid Valve

Code	Description
SV1	Asco 8320G184
SV2	Asco EF8320G184
SV3	Asco 8345G1
SV4	Asco EF8345G1
SV7	Asco 8302G202
SV8	Asco EF8320G202
SV14	Burkert Series 6012
SV15	Burkert Series 6014

Solenoid Voltage

Code	Description	
V1	120V / 60HZ	
V2	24VDC	
V3	240V / 60HZ	
VSpec	Special	

Adjustable Opening Stop

_	
Code	Description
XAO	Adjustable Opening Stop
	Sealed with Indicator
XAOL	Adjustable Opening Stop with
	Switch Mount
XOB	Adjustable Opening Stop - Bolt
	Assembly



Speed Controllers

Code	Description
SC	Schrader 337-1001
SC2	Whitey needle valve SS-1RMA
SCSpec	Special

Filter Regulators

Code	Description
FR1	Conoflow GFH60XTKEG3G
FR1X2	Two Conoflow
	GFH60XTKEG3G
FR2	Fisher 67FR
FR2X2	Two Fisher 67FR
FRSpec	Special

Transducer

Code	Description
TR1	Conoflow GT2108ED
TR1630	Conoflow GT6108ED
TRCA	Controlair 550X
TRIPH	Moore IPH/4-20MA/3-
	15PSIG/20PSI/FR1/WDNS
TRWS	Watson Smith S3-4904-3XR
TRSpec	Special

Positioners

Code	Description
PR1	Conoflow Model 31
PR2	Conoflow Model 33
PR3	Moore 73NF
PR4	Moore 73 NB
PR5	Moore 73 NR
PR6	Conoflow P50
PR7	Conoflow P51
PR8	Conoflow P52
PRSpec	Special
PR16	TMP-3000 Digital

Signal Ranges

Code	Description	
SR1	3-15 PSI	
SR2	6-30 PSI	
SR3	3-9 PSI	
SR4	9-15 PSI	

Positioner Type

Code	Description
SNG10S	YTC TMP-3000 SNG10S
SNG11S	YTC TMP-3000 SNG11S

Figure Number: 1-F-428L-6-0-0-TME-B209-VSPS48-

	Configuration Example	VSPS48								
	Switch Packages (select 1):									
	SP2	VSPS48								
essories	VSP									
SSO	Limit Switches - Special									
18	Mechanical Accessories									
۱۲	Manual Bonnet Switch									
Actuator	Actuator Hardware Options									
Acti	Solenoid Valve				_					
l g	Solenoid Voltage									
م	Speed Controllers					='				
Ę	Filter Regulators						_			
Switches	Transducer							-		
"	Positioners									
	Signal Range									
	Junction Box									

Service Preparation & Quality Documents

Special Service Preparation

Code	Description
BAG	Cleaned and Bagged
DS	Dual Scale (PSI/BAR) Gauges
EU_SERV	ICE European Union Service
NPC	No Polishing Compound
OXY	Oxygen
SIFREE	Silicone Free Preparation
SPEC	Customer Special
VAC	Vacuum

Figure Number: 1-F-428L-6-0-0-TME-36-M7-A209-VSPS48-SQD3

Configuration Example	SQD3
Special Service Preparation	
Special Quality Documents	SQD3

Special Quality Documents

Code	Description
SQD2	C of C (seat & shell pressures)
SQD3	C of C Profilometer Tape for each
	body
SQD5	C of C Body/Stud/Nut CMTR and C
	of C to ASME Section VIII
SQD6	C of C Tube CMTR, Tank Bottom
	Valve
SQD7	C of C Weld Rod CMTR, Tank
	Bottom Valve

Obsolete Figure Codes

	Description
Body Typ	oe
RTBV	Radial Tank Bottom Valve
8D	Bio-Tek Forged 1.4435 SS
FD	Forged 1.4435 SS
	ds (Buttweld)
423X	18 GA BT, Max Cutback , STD
	Length
423XL	18 GA BT, Max Cutback
	, Non-STD LG.
428X	16 GA Max Cut Standard
	Length
428XL	16 GA Max Cut Nonstandard
420/L	
4201/	Length
429X	14 GA Max Cut Standard
	Length
433	ANSI Flanged
489	RTBV, 90 Degree 16 GA Butt
	Weld
490	RTBV, 90 Degree Tri-Clamp
	End Code (Clamp)
X23X	18 GA BT, Max Cutback STD
	Length
X23XL	18 GA BT, Max Cutback Non-
	STD LG
X28X	16 GA BT, Max Cutback STD
	Length
X28L	By 16 Gauge Extended
AZOL	
1/201//	Tangent BW
X28XL	16 GA BT, Max Cutback Non-
	STD LG
X29L	By 14 Guage Extended
	Tangent BW
XX29X	14 GA BT, Max Cutback STD
	Length
Ronnets	, Handwheel
	Standard Bio-Tek® Bonnet
16	
17	Sealed Bio-Tek® Bonnet
902	Cast Iron Indicating
902S	Cast Iron Indicating - Sealed
912	Stainless Steel (316)
	Indicating `´´
912S	Stainless Steel (316)
3123	Indicating - Sealed
022	Bronze Indicating
932	
932S	Bronze Indicating - Sealed
933	Bronze Indicating with Travel
	Stop (1/2" - 4")
933S	Bronze Indicating with Travel
	Stop - Sealed (1/2" - 4")
942	Double Iron Indicating
942S	Double IronIndicating -
3423	
0.43	Sealed
943	Double Iron Indicating with
	Travel Stop
943S	Double Iron Indicating with
	Travel Stop - Sealed
950	Rising Handwheel with Travel
	Stop
961	Plastic PAS Non-Indicating
501	with Travel Stop
	with have stop

Code	Description
WFI Hot I	Lockout Bonnet
LBA	115VAC/60HZ
LBD	24VDC
LBD1	24VDC with Position
LDD	feedback
LDM	24VDC with Mech Switch
LBM	
	Output
LBP	24VDC with Solid State
	Switch Output
Actuated	Bonnets (Bronze)
33	Actuated
33S	Actuated - Sealed
Optional	Bonnet Internals
M2	Sanitary Internals
M11	316 Stainless Steel Stem
M12	PSU Cap
M13	Stainless Steel Compressor
IVITS	(Bio-Tek)
N / 1 /	
M14	Clear Cap
	ge Actuators
Fail Open	
A103	Bio-Tek
A105	0.50"
A108	0.50", 0.75" or 1.0"
A116	1.5" or 2.0"
Fail Close	•
A203	Bio-Tek with 60# Spring
A204	Bio-Tek with 90# Spring
A205	0.50" with 60# Spring
A206	0.50" with 90# Spring
A208	0.50", 0.75" or 1.0" with
A200	60# Spring
A209	0.75" or 1.0" with 90#
A209	
1216	Spring
A216	1.5" or 2.0" with 60# Spring
A217	1.5" or 2.0" with 90# Spring
Double A	
A303	Bio-Tek
A305	0.50"
A308	0.50", 0.75" or 1.0"
A316	1.5" or 2.0"
Advantad	ge Excel Actuators
AXS1	Fail Open
AXS26	Fail Close with 60# Spring
AXS29	Fail Close with 90# Spring
AXS3	Double Acting
AXS1S	Fail Open (Sealed Bonnet)
AXS26S	Fail Close with 60# Spring
AA3203	(a a)
AVC205	(Sealed Bonnet)
AXS29S	Fail Close with 90# Spring
	(Sealed Bonnet)
AXS3S	Double Acting (Sealed
	Bonnet)
Junction	Box
JB	Junction Box: Standard
JBSpec	Special

Code Description
Diaphragms
A Soft Natural Rubber (FDA)
16 EPDM Compound 16 (FDÁ)
B16 Biotek EPDM Compound 16
C Hypalon
H EPDM (FDA)
NB NB
R2 PTFE (FDA)
TM PTFE (FDA)/Grade 16 BC
TFM1700 TFM1700 PTFE (FDA)
17 EPDM Compound 17 (FDA)
17HP EPDM Compound 17 (FDA)
B17 Bio-Tek EPDM Compound 17
TM17 PTFE (FDA)/Grade 17 BC
TM17E PTFE (FDA)/Grade 17E BC
Switch Pack SP-2.5
SP5B Effector IS-2002-AROA Proximity
SP5G Gold Contacts - Mechanical
SP5GEU Gold De-Rated to 70VDC/48VAC
Max for EU Service - Mechanical
SP5N NAMUR Proximity
SP5NP 3 Wire NPN Proximity
SP5P 3-Wire PNP Proximity
SP5S Silver Contacts - Mechanical
SP5SEU Silver De-Rated to 70VDC/ 48VAC
Max for EU Service - Mechanical
SP5Z 2-Wire Proximity
Switch Package SP-3
SP3S48 Silver Contacts 48V - Mechanical
SP3S48CL Silver Contacts 48V w/ Clipped
Resistor - Mechanical
SP3S110 Silver Contacts 110V -
Mechanical
SP3S110CL Silver Contacts 110V w/ Clipped
Resistor - Mechanical
SP3S240 Silver Contacts 230V -
Mechanical
SP3S240CL Silver Contacts 230V w/ Clipped
Resistor - Mechanical
SP3G30 Gold Contacts 30V - Mechanical
SP3G30CL Gold Contacts 30V w/ Clipped
Resistor - Mechanical
SP3GSA Gold Contacts 30V, Simple
Apparatus - No LEDS - Mechanical
SP3Z 2-Wire Proximity
SP3N NAMUR Proximity
SP3P 3-Wire PNP Proximity
SP3NP 3 Wire NPN Proximity
Solenoid Valve
SV5 Burkert 300-C-1/16 -F-R-1/8-VOL
(Advantage)
SV6 Burkert 311-C-5/64 -F-BR-1/8-VOL
(Advantage)
Special Service Preparation
CS Controlled Sulfur Body (0.005-
0.017%)
SQDB CMTR (Body)
SQD1 CMTR (body, tube, weld, weld rod)
SQDBIO C of C Diaphragm USP XXVIII Class
VI Biological Reactivity

Sterile Access & GMP Fabrications

Fabrication Type

Code	Description	
GMP	GMP	
HSA	Horizontal Sterile Access	
SA	Sterile Access	
SPEC	Special	

Purge Location

Code	Description
P1	Purge located closest to main
	valve end 1
P2	Purge located closest to main
	valve end 2
PB	Purge located at both valve
	ends (P1 and P2)

Purge Valve Orientation

Code	Description
В	Back
F	Front
L	Left
LL	Left Special
LR	Left/Right Special
R	Right
RL	Right/Left Special
RR	Right Special
	-

Valve Number for Fabrication

Code	Description	
M	Main Valve	
2	Second Valve	
3	Third Valve	
4	Fourth Valve	
5	Fifth Valve	
6	Sixth Valve	
7	Seventh Valve	
8	Eighth Valve	
9	Ninth Valve	
10	Tenth Valve	

Note: See pages 4-10 for additional figure numbers.

Sterile Access Example

Sterile Access single valve fabrication with a 1.5" wrought stainless steel main valve and a 0.5" forged purge tube closest to the second end. The main valve has buttweld ends, 25 Ra polished interior, a 963 PAS manual bonnet and a modified PTFE diaphragm. The purge tube has a tri-clamp end.

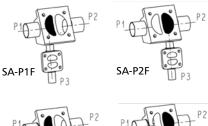
Single Valve Fabrication Figure Number: SA-1.5-W-428L-.5-X19-P2-6-0-0-TME-963

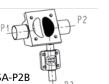
	Configuration Example	SA	1.5	W	428L	.5	X19	P2	6-0-0	TME	963		
	Fabrication Type	SA											
	Valve Size		1.5										
	Body Type			W									
ا ا	Body End Code				428L								
cation	Second End Code												
Fabri	Purge Tube Size					.5							
							X19						
Valve	Purge Location							P2					
l e	Polish Selections (pg 5)								6-0-0				
Single	Diaphragm Selection (pg 5)									TME			
	Bonnets & Bonnet Options (pg 6)										963		
	Actuator Options (pg 7)												
	Switches & Actuator Accessories (pg 8-9)												
	Service Preparation & Quality Doc. (pg 10)												





Sterile Access Orientations









HSA-P1R







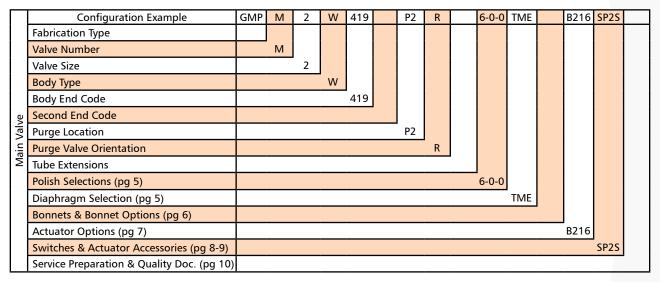
GMP Example

GMP two valve fabrication with a 2" wrought stainless steel main valve and a 0.5" forged purge valve closest to the second end and facing to the right. The main valve has Tri-Clamp ends, 25 Ra polished interior, a reverse acting advantage 2.0 actuator with a 60lb spring, an SP-2 switch pack with silver mechanical contacts and a modified PTFE diaphragm. The secondary valve has 16 gauge ends, 25-inch polished interior, a PAS hand-wheel operated bonnet with sanitary internals and a modified PTFE diaphragm.

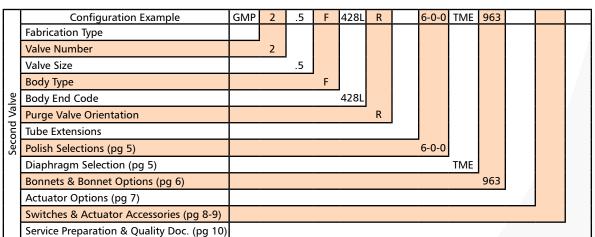
Fabrication Figure Number: GMP-2-2-.5

	Configuration Example	GMP	2	2	.5
ion	Fabrication Type				
icatio	Two Valve Fabrication		2		
Fabr	Main Valve Size			2	
"	Second Valve Size				.5

Main Valve Figure Number: GMP-M-2-W-419-P2-R-6-0-0-TME-B216-SP2S

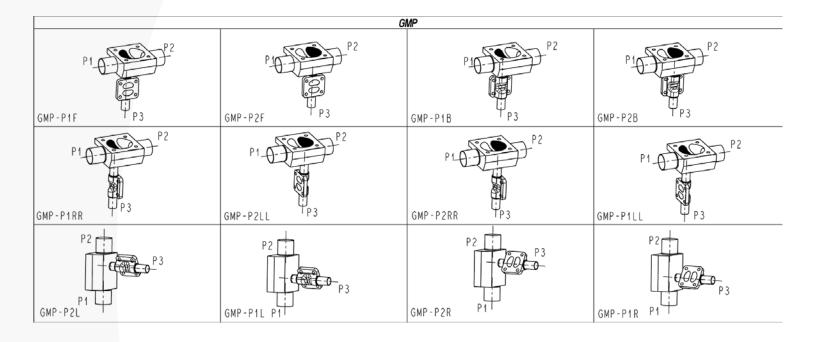


Second Valve Figure Number: GMP-2-.5-F-428L-R-6-0-0-TME-963



Sterile Access & GMP Fabrications

GMP Orientations



Zero Static Fabrications

Fabrication Type

Code	Description
EZSBHV	Zero static E-Series U-Bend:
	Horizontal Tube - Vertical
	Valve
EZSBVV	Zero static E-Series U-Bend:
	Vertical Tube - Vertical Valve
ZDI	Zero static Dual Inline
ZDPT	Zero static Downstream
	Purge Top
ZDPB	Zero Static Downstream
	Purge Bottom
ZID	Zero static Inverted with
	Drain
ZSBT	Zero static Tee
ZSBT-BO	Zero static Block Body Tee
	with Back Outlet Option
ZSBBHV	Zero static Block Body
	U-Bend: Horizontal Tube -
	Vertical Valve
ZSBBVV	Zero static Block Body
	U-Bend: Vertical Tube -
	Vertical Valve
ZSBBS	Zero static Back to Back
	Sample Valve

Fabrication Type (cont.)

Code	Description
ZSBV	Zero static Block Body with
	Vertical Run
ZSHH	Zero static Horizontal Tube -
	Horizontal Valve
ZSVH	Zero static Vertical Tube -
	Horizontal Valve
ZUD	Zero static with Upstream
	Sample and Downstream
	Purge

Body Type

Code	Description
SVBT	Sample Valve Bio-Tek
SVPF	Sample Valve Pure-Flo

Sample Valve Outlet Side

Code	Description
R	Ported on Right Side of Valve
	(Standard)
L	Ported on Left Side of Valve

U Bend Tube Orientation (Optional)

Code	Description
HV	Horizontal U-Bend Tube
	with Vertical Valve
	Orientation
EHV	E-Series Horizontal U-Bend,
	Vertical Valve
VV	Vertical U-Bend Tube with
	Vertical Valve Orientation
EVV	E-Series Vertical U-Bend,
	Vertical Valve
USPEC	Special U-Rend Orientation

Sample Valve Connection

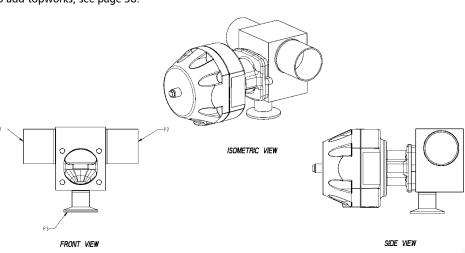
Code	Description	
419R	.75" Tri-Clamp	
428	16 Gauge	
419	Tri-Clamp Tube	

ZSBT with a 1" wrought stainless steel main valve with Tri-Clamp end connection and a 2" tube with buttweld ends, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: ZSBT-1-W-419-2-X28-6-1-0

	Configuration Example	ZSBT	1	W	419	2	X28	6-1-0
	Block Type	ZSBT						
	Valve Size		1					
ody	Body Type			W				
Ω	Body End Connection				419			
Valve	Zerostatic Tube Size					2		
	Zerostatic Tube End Connections						X28	
	Zerostatic Tube Second End Connection							
	Polish Selections							6-1-0

To add topworks, see page 38.



Zero Static Block Body U-bend (ZSBBVV)

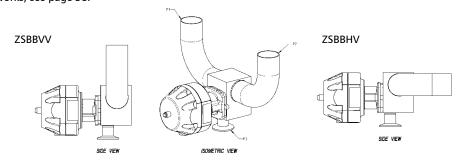
.5" Zero Static Block, wrought stainless steel, 2" U-bend vertical tube, all three outlets have tri-clamp ends, 25 Ra interior finish, standard exterior finish (Scotch Brite), both interior and exterior electropolish.

Figure Number: EZSBVV-.5-W-419-2-X19-6-1-3

	Configuration Example	EZSBVV	.5	W	419	2	X19	6-1-3	P1 P2
	Block Type ¹	EZSBVV							
	Valve Size		.5						
9	Body Type ²			W					
e B	Connection (P1)				419				
/alv	Zerostatic Tube Size					2			
	Zerostatic Tube End Connection (P1,P2 or P1)						X19		
	Zerostatic Tube Second End Connection (P2) ³								FRONT VIEW
	Polish Selections							6-1-3	Р3

¹ EZSBVV for vertical tube, vertical valve. EZSBHV for horizontal tube, vertical valve. See drawings below for vertical tube and horizontal tube examples.

³ Second end connection can be provided if end connections are different. To add topworks, see page 38.



² For Bio-Tek BW is used.

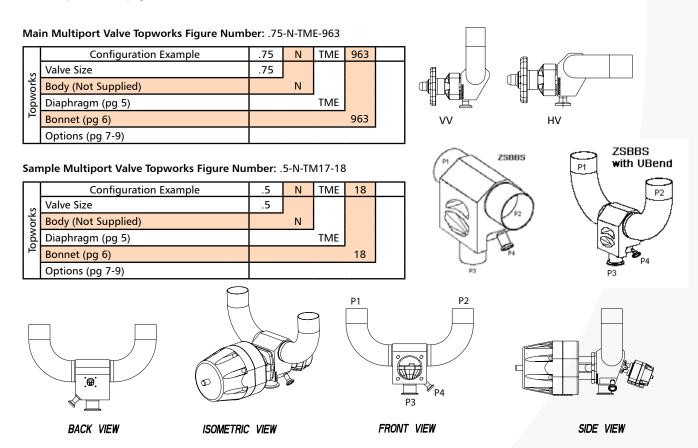
Zero Static Back to Back Sample (ZSBBS)

Zero Static Block Body with a 2" wrought stainless steel main valve and a 4" tube, all three outlets are buttweld, Bio-Tek sample valve with .75" Tri-Clamp connection, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: ZSBBS-2-428-4-428-.5-SVBT-419R-R-W-6-1-0

	Configuration Example	ZSBBS	2	428	4		428	.5	SVBT	419R	R	W	6-1-0
	Block Type	ZSBBS											
	Valve Size		2]									
	Body End Connection (P3)			428									
	Zerostatic Tube Size				4								
Body	U-Bend Tube Orientation ¹												
	Zerostatic Tube End Connections (P1,P2)						428						
Valve	Second Valve Size							.5					
	Second Valve Type (.5" only) ²								SVBT				
	Second Valve End Connection (P4) ³									419			
	Sample Outlet Side										R		
	Body Material		,	, and the second		,						W	
	Polish Selections							·			·		6-1-0

- ¹ For a U-Bend Vertical Tube, enter VV. For Horizontal Tube, enter HV. See drawings below for vertical tube and horizontal tube examples.
- ² For .5 inch valve, must specify Pure-Flo (PF) or Bio-Tek (BT). PF is recommended for steam applications.
- ³ 419R refers to .75 x .5 reducing Tri-Clamp port connection required for drainability. .5" sample port is available upon request. To add topworks, see page 38.



Zero Static Dual Inline

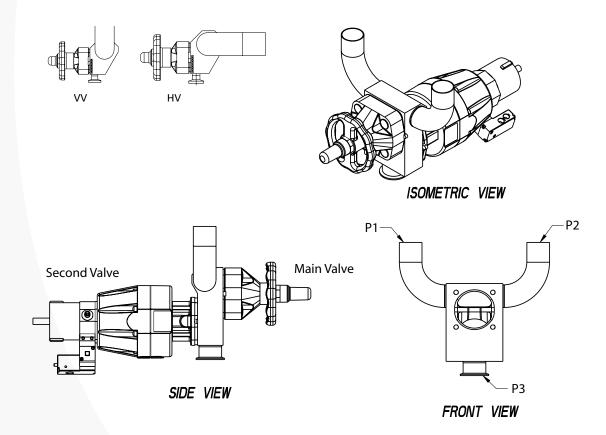
2" Zero Static Dual Inline, wrought stainless steel, U-bend vertical tube, 2" run, with 16 ga buttweld ends, Tri-clamp valve outlet end connection, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: ZDI-2-419-2-VV-428-2-W-6-1-0

	Configuration Example	ZDI	2	419	2	VV	428	2	W	6-1-0
	Block Type	ZDI								
	Valve Size		2							
ج	Body End Connection (P3)			419						
Body	Zerostatic Tube Size				2					
Valve	U-Bend Orientation ¹					VV				
>	Zerostatic Tube End Connections (P2,P2)						428			
	Second Valve Size							2		
	Body Material								W	
	Polish Selections									6-1-0

¹ For a U-Bend Vertical Tube, enter VV. For Horizontal Tube, enter HV. See drawings below for vertical tube and horizontal tube examples.

To add topworks, see page 38.





Zero Static Downstream Purge

Zero Static Block Body, wrought stainless steel, U-bend vertical tube, 1" main valve with Tri-Clamp end connection, 2" run with buttweld ends, .5" Pure-Flo purge with Tri-Clamp connection, 25 Ra interior finish, standard exterior finish (Scotch Brite). Please note the ZDPT secondary valve outlet position is above the secondary valve weir. The ZDPT is equivalent to the superseded ZDP design.

Figure Number: ZDPT-1-419-2-VV-428-.5-SVPF-419-R-W-6-1-0

	Configuration Example	ZDPT	1	419	2	VV	428	.5	SVPF	419	R	W	6-1-0
	Block Type	ZDPT											
	Valve Size		1										
	Body End Connection			419									
	Zerostatic Tube Size				2								
Body	U-Bend Orientation ¹					VV							
	Zerostatic Tube End Connection						428						
Valve	Second Valve Size							.5					
	Second Valve Type								SVPF				
	Second Valve End Connection									419			
	Second Valve Outlet Orientation										R		
	Body Material											W	
	Polish Selections												6-1-0

¹ For a U-Bend Vertical Tube, enter VV. For Horizontal Tube, enter HV. See drawings below for vertical tube and horizontal tube examples. To add topworks, see page 38. ΗV SIDE VIEW FRONT VIEW BOTTOM VIEW

Please contact the factory for the latest drawing and dimensional information. The above drawing should only be used as a general reference.

ISOMETRIC VIEW

Zero Static Downstream Purge (ZDPB)

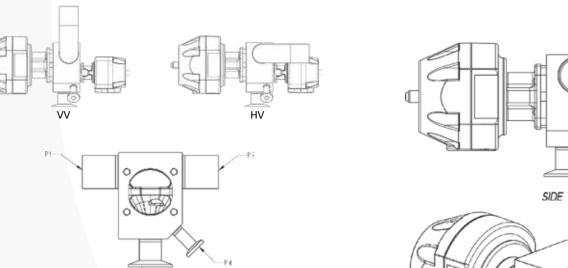
Zero Static Block Body, wrought stainless steel, U-bend vertical tube, 1" main valve with Tri-Clamp end connection, 2" run with buttweld ends, .5" Pure-Flo purge with Tri-Clamp connection, 25 Ra interior finish, standard exterior finish (Scotch Brite). Please note the ZDPB secondary valve outlet position is below the secondary valve weir.

Figure Number: ZDPB-1-419-2-VV-428-.5-SVPF-419-R-W-6-1-0

	Configuration Example	ZDPB	1	419	2	VV	428	.5	SVPF	419	R	W	6-1-0
	Block Type	ZDPB											
	Valve Size		1										
	Body End Connection			419									
	Zerostatic Tube Size				2								
Body	U-Bend Orientation ¹					VV							
	Zerostatic Tube End Connection						428						
Valve	Second Valve Size							.5					
	Second Valve Type								SVPF				
	Second Valve End Connection									419			
	Second Valve Outlet Orientation										R		
	Body Material											W	
	Polish Selections									·			6-1-0

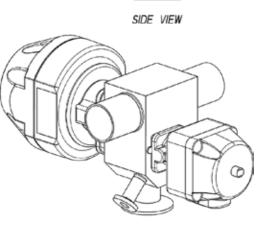
¹ For a U-Bend Vertical Tube, enter VV. For Horizontal Tube, enter HV. See drawings below for vertical tube and horizontal tube examples.

To add topworks, see page 38.





FRONT VIEW



ISOMETRIC VIEW

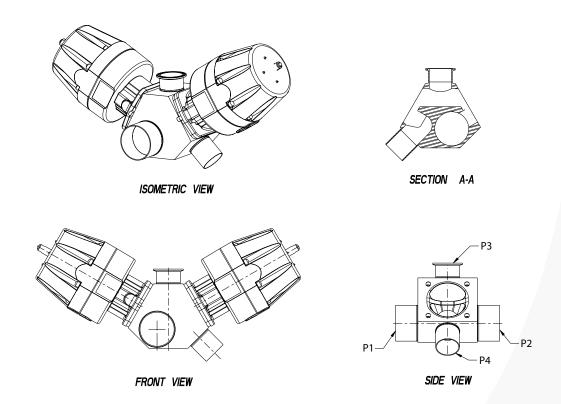
Zero Static Inverted with Drain (ZID)

1" Inverted Zero Static with Drain, 2" Zero Static tube size, wrought stainless steel body, Tri-Clamp ends, .5" Bio-Tek Second Valve with Tri-Clamp outlet connection on right side of valve, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: ZID-1-419-2-419-.5-SVBT-419-R-W-6-1-0

	Configuration Example	ZID	1	419	2	419	.5	SVBT	419	R	W	6-1-0
	Block Type	ZID										
	Main Valve Size		1									
	Main Valve Type (.5" only)1											
	Main Valve End Connection			419								
ģ	Zerostatic Tube Size				2							
l a	Zerostatic Tube End Connections					419						
\ask	Second Valve Size						.5					
[Second Valve Type (.5" only) ¹							SVBT				
	Second Valve End Connection								419			
	Second Valve Outlet Orientation (opt.)									R		
	Body Material										W	
	Polish Selections											6-1-0

¹ For .5 inch valve, must specify Pure-Flo (PF), Bio-Pure (BP) or Bio-Tek (BT). To add topworks, see page 38.



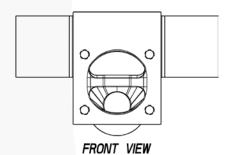
Zero Static Block Body with Back Outlet Option (ZSBT-BO)

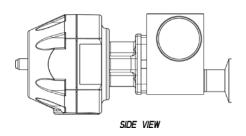
1" Zero Static Block with Back Outlet, wrought stainless steel, Tri-Clamp end connection, 2" cross tube (run) with buttweld ends, 25 Ra interior finish, standard exterior finish (Scotch Brite).

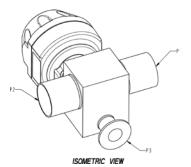
Figure Number: ZSBT-BO-2-W-419-4-X29-6-1-0

	Configuration Example	ZSBT	ВО	2	W	419	4	X29	6-1-0
	Block Type	ZSBT							
	Zero Static Option		ВО						
Body	Valve Size			2					
	Material				W				
Valve	Body End Connection					419			
	Zerostatic Tube Size						4		
	Zerostatic Tube End Connection							X29	
	Polish Selections								6-1-0

To add topworks, see page 38.







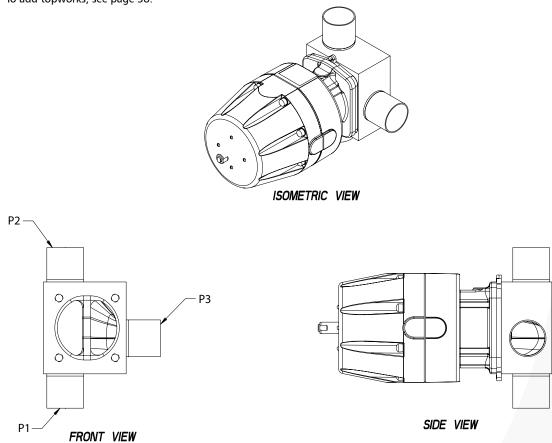
Zero Static Block Body with Vertical Run (ZSBV)

ZSBV with a 2" wrought stainless steel main valve with Tri-Clamp end connection and a 2" tube with buttweld ends, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: ZSBV-R-2-428-2-X28-W-6-1-0

	Configuration Example	ZSBV	R	2	428	2	X28	W	6-1-0
	Block Type	ZSBV							
	Left or Right Option		R						
Body	Valve Size			2					
	Body End Connection				428				
Valve	Zerostatic Tube Size					2			
1	Zerostatic Tube End Connection						X28		
	Body Material							W	
	Polish Selections								6-1-0

To add topworks, see page 38.



Zero Static with Upstream Sample and Downstream Purge (ZUD)

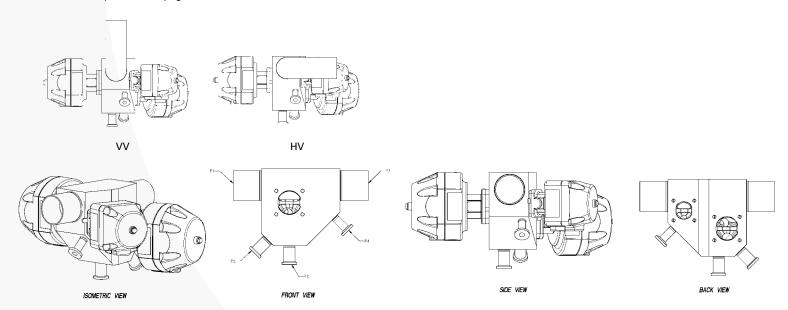
1" ZUD wrought stainless steel body with 0.5" Bio-Tek Upstream Sample (right side) and 0.5" Pure-Flo Downstream Purge. Tri-Clamp main valve end connection. 2" Zero Static tube size with 16 ga buttweld ends. (Sample valve with 0.75" reducing ferrule and purge valve with 0.5" Tri-Clamp end connection.) 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: ZUD-1-419-2-428-.5-SVBT-419R-R-.5-TVBT-419-W-6-1-0

	Configuration Example	ZUD	1	419	2		428	.5	SVBT	419R	R	.5	TVPF	419	W	6-1-0
	Block Type	ZUD														
	Main Valve Size		1													
	Main Valve End Connections (P3)			419												
	Zerostatic Tube Size				2											
	U-Bend Orientation ¹					-										
dy	Zerostatic Tube End Connections (P1,P2)						428									
Вос	Second Valve Size							.5								
Valve	Second Valve Type (.5" only) ²								SVBT							
Va	Second Valve End Connection (P4) ³									419R						
	Second Valve Outlet Orientation										R					
	Third Valve Size											.5				
	Third Valve Type (.5" only) ²												TVPF			
	Third Valve End Connection (P5)													419		
	Body Material														W	
	Polish Selections															6-1-0

- ¹ For a U-Bend Vertical Tube, enter VV. For Horizontal Tube, enter HV. See drawings below for vertical tube and horizontal tube examples.
- ² For .5 inch valve, must specify Pure-Flo (PF), Bio-Pure (BP) or Bio-Tek (BT). PF is recommended for steam applications. .5" sample port is available upon request.
- ³ 419R refers to .75 x .5 reducing Tri-Clamp port connection required for drainability. Note: All second and third valve options shown above are standard.

To add topworks, see page 38.





Multiport Valves

Type of Valve

Code	Description
BBD	Block and Bleed Drain
BBV	Block and Bleed Vent
BYP	Pure-Flo Valve with Bypass
	Option
CHRO	Chromatography
CHN	Chromatography without
	Bypass
CRO	Cross over
CROD	Cross over with Drain Angle
DF	Dual Flow
DV2E	E-Series Divert Valve 2-way
DV2W	Divert Valve 2-way
DV2WS	Sterile Tank Vent Filter Shunt
DV3W	Divert Valve 3-way
DV4W	Divert Valve 4-way
DV5W	Divert Valve 5-way
DV6W	Divert Valve 6-way
HDV3W	Horizontal Divert Valve 3-way
IDSA	Integral Dual Sterile Access
IHSA	Integral Horizontal Sterile
	Access
INV_ISG	Inverted ISG
ISG	Integral Sterile Access GMP
SB1	Integral Sterile Barrier
VSPEC	Special Valve Type

Code	Description
BP	Bio-Pure
PF	Pure-Flo
BT	Bio-Tek

Outlet Option

Type

Code	Description
1	Outlet Configuration 1
2	Outlet Configuration 2
3	Outlet Configuration 3
4	Outlet Configuration 4
5	Outlet Configuration 5
6	Outlet Configuration 6
7	Outlet Configuration 7
8	Outlet Configuration 8
OSPEC	Special Outlet Configuration

Note: Refer to the drawing that corresponds to the type chosen

Material

Code	Description
W	Wrought 316L
WA	Wrought AL6XN
WC2	Wrought C-22
WC6	Wrought C-276
WT	Wrought Titanium
BSPEC	Special Material

Flow Through (Optional)

Code	Description
DVFT	Divert Flow-Through

Note: See pages 4-10 for additional figure numbers.

Block and Bleed Valve

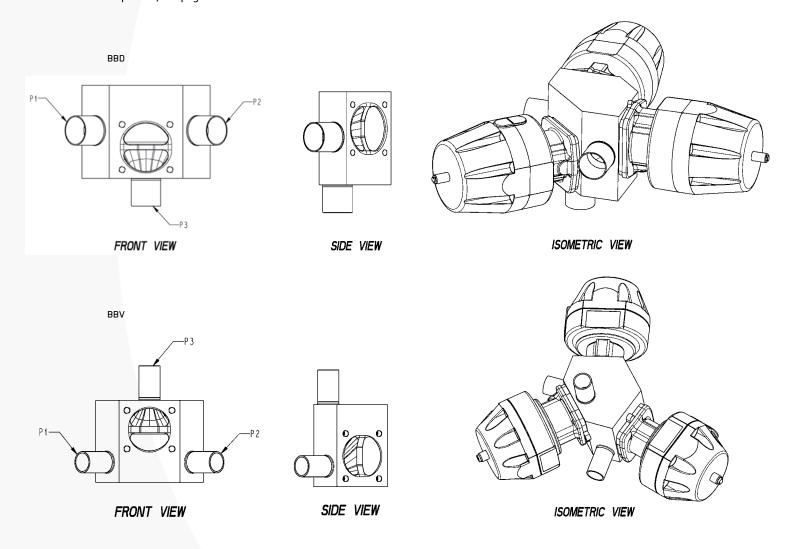
1.5" Block and Bleed, wrought stainless steel, Tri-Clamp ends, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: BBD-1.5-419-W-6-1-0

	Configuration Example	BBD	1.5		419	W	6-1-0
	Block Type	BBD					
Body	Valve Size		1.5				
	Type (.5" only) ¹			•			
Valve	Body End Connections (P1, P2, P3) ²				419		
	Body Material					W	
	Polish Selections					<u>.</u>	6-1-0

¹ For .5 inch valve, must specify Pure-Flo (PF) or Bio-Tek (BT).

² Contact the factory for additional options for discrete end connection selections. To add topworks, see page 38.



Bypass Valve

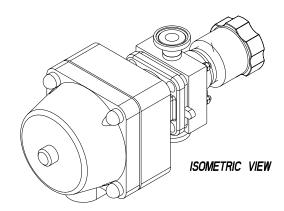
.5" wrought stainless steel valve with Bypass, Tri-Clamp ends, 25 Ra interior finish, standard exterior finish (Scotch Brite).

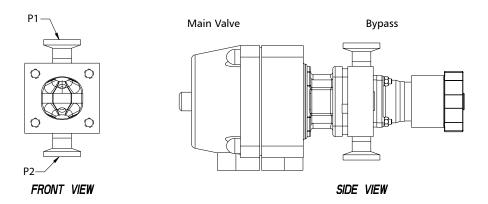
Figure Number: BP-1-419-.25-W-6-1-0

	Configuration Example	BP	.5	419	.25	W	6-1-0
1	Block Type	BP					
g	Valve Size ¹		.5				
Ω	Body End Connections (P1, P2)			419			
Valve	Second Valve Size ²				.25		
[Body Material					W	
	Polish Selections						6-1-0

¹ Available in .5" - 3" valve sizes. Note: Valve sizes 1.5" and larger are manufactured on a forged body.

² 1/4" standard bypass valve size (internal passage diameter .18"). Consult the factory for additional bypass valve sizes. To add topworks, see page 38.





Chromatography Valve (CHRO, CHN)

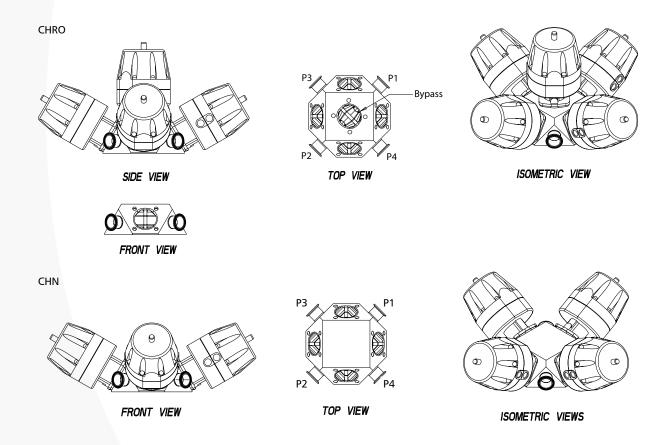
2" Chromatography Valve with Bypass, wrought stainless steel body, Tri-Clamp ends, standard mounting holes, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: CHRO-2-419-W-SM-6-1-0

	Configuration Example	CHRO	2	419	W	SM	6-1-0
	Block Type ¹	CHRO					
l e	Valve Size		2				
Valve	Type (.5" only) ²						
Main	End Connections			419			
ĮΞ̈́	Body Material				W		
	Standard Mounting ³					SM	
	Polish Selections						6-1-0

- ¹ Chromatography block includes bypass valve as a standard (CHRO). Use Block Type CHN for Chromatography block with no bypass valve.
- ² For .5 inch valve, must specify Pure-Flo (PF) or Bio-Tek (BT).
- ³ Standard mounting for Chromatography blocks consists of drilled and tapped holes on the bottom of the block. Contact factory for specific sizes and locations. Body can be mounted horizontally (as shown below) or vertically with port P1 at the top.

To add topworks, see page 38.



Crossover Valve (CROD, CRO)

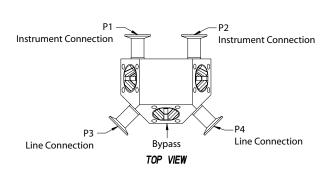
1" Crossover with Drain Angle, wrought stainless steel, Tri-Clamp end connections, 25 Ra interior finish, standard exterior finish (Scotch Brite)

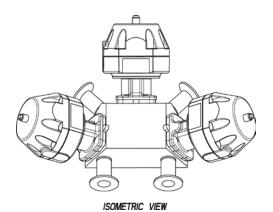
Figure Number: CROD-1-419-W-6-1-0

	Configuration Example	CROD	1		419	W	6-1-0
	Block Type	CROD					
alve	Valve Size		1				
n Va	Type (.5" only) ¹			•			
Main	Body End Connections (P1-P4)				419		
_	Body Material					W	
	Polish Selections						6-1-0

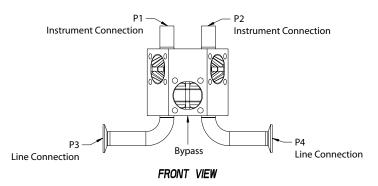
¹ For .5 inch valve, must specify Pure-Flo (PF) or Bio-Tek (BT). To add topworks, see page 38.

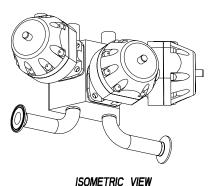
CROD





CRO





Multiport Divert Valve (DV2E, DV3W, DV4W, DV5W, DV6W)

2-Way

2-Way Divert Valve with a 1" wrought stainless steel body, inlet and outlets have Tri-Clamp ends, outlet is Option 4, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: DV2E-1-4-419-PP1-419-W-SM-6-1-0

	Configuration Example	DV2E	1	1	4	1	419	PP1	419	W	SM	6-1-0
İ	Block Type	DV2E										
	Valve Size		1									
	Type (.5" only) ¹											
	Outlet Option ²				4							
Body	Common Port Size ³											
e B	End Connections⁴						419					
Valve	Common Port End Connection (P1) ⁵											
_	Porting ⁶							PP1				
	Port Connection ⁷								419			
	Body Material									W		
	Mounting Holes ⁸										SM	
	Polish Selections											6-1-0

3-Way Through 6-Way

3-Way Divert Valve with a 1.5" wrought stainless steel body, inlet and outlets have Tri-Clamp ends, outlet is Option 4, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: DV3W-1-4-1.5-DVFT-419-X28-W-SM-6-1-0

	Configuration Example	DV3W	1	4	1.5	DVFT	419	X28	W	SM	6-1-0
	Block Type ⁹	DV3W									
	Valve Size		1								
	Type (.5" only) ¹										
~	Outlet Option ²			4							
Body	Common Port Size ³				1.5						
Valve	Divert Valve Flow Through ¹⁰					DVFT					
>	End Connections ⁴						419				
	Common Port End Connection (P1) ⁵							X28			
	Body Material								W		
	Mounting Holes ⁸									SM	
	Polish Selections					_					6-1-0

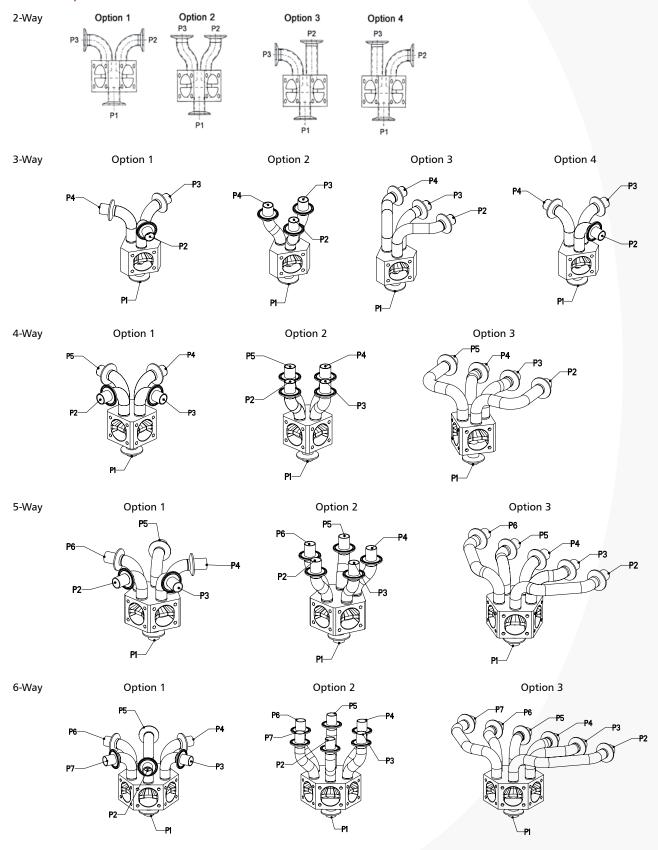
- ¹ For .5 inch valve, must specify Pure-Flo (PF), Bio-Pure (BP) or Bio-Tek (BT).
- ² See page 31 for outlet options.
- ³ Common Port Size provides the option of a larger common port (P1) size than the valve size (to increase flow when more than one valve is open).
- ⁴ Contact the factory for discrete end connection selections.
- ⁵ Common Port End Connection provides the option of a different end connection for the Common Port (P1)
- ⁶ Porting (for the 2-way divert only) out the bottom of the valve, typically for drain ports. Consult the factory for additional details.
- ⁷ Port Connection is required if Porting is selected. Designates the port end connection(s).
- 8 Contact factory for mounting options.
- ⁹ Figure numbers for Block Type: 3-Way DV3W, 4-Way DV4W, 5-Way DW5W, 6-Way DV6W. Note: Combinations with more than six diverted ports are possible but are typically not recommended due to the internal deadleg.
- ¹⁰ Divert Valve Flow Through (3 through 6-Way only) provides an additional common port from the opposite side of the block.

To add topworks, see page 38.

Contact the factory for additional options.



Outlet Options



Sterile Tank Vent Filter Shunt (DV2WS)

Sterile Tank Vent Filter Shunt with a 1.5" wrought stainless steel body, inlet and outlets have Tri-Clamp ends, outlet is Option 2, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: DV2WS-1.5-419-W-6-1-0

	Configuration Example	DV2WS	1.5	419	W	6-1-0
	Block Type	DV2WS				
Body	Valve Size ¹		1.5			
e B	Common Port Size (P1) ²					
Valve	End Connections			419		
[Body Material				W	
	Polish Selections					6-1-0

¹ Standard sizes: 1.5" and 2"

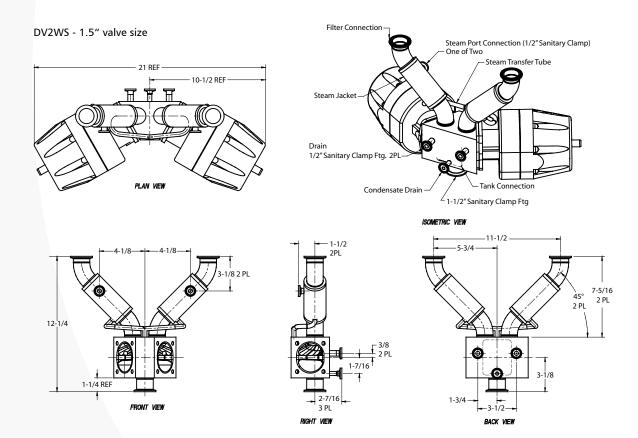
Valve Size: 1.5" and 2"

Optional Common Port Size for 1.5: 2", 2.5", 3", 4"

Optional Common Port Size for 2: 2.5", 3", 4"

Consult the factory for non-jacketed versions available for use with electric heaters.

To add topworks, see page 38.



² Common Port Size option provides increased clamp size to connect directly to an available tank port.

Horizontal Divert Valve 3-Way (HDV3W)

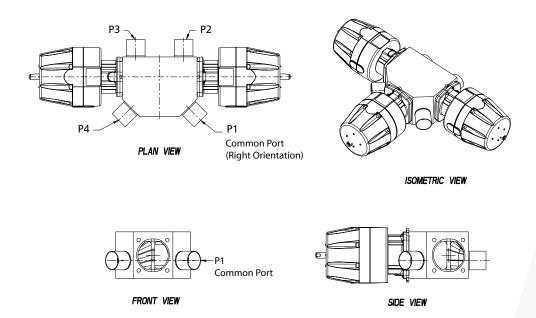
2" Horizontal Divert Valve 3-Way, wrought stainless steel body, butt weld end, common port (P1) on the right (when facing the weir of the third valve), 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: HDV3W-2-428-R-W-6-1-0

	Configuration Example	HDV3W	2	419	W	SM	6-1-0
	Block Type	HDV3W					
e	Valve Size		2				
Valve	Type (.5" only) ¹						
Main	Valve End Connections (P1- P4) ²			419			
Ž	Valve Orientation ³				W		
	Body Material					SM	
	Polish Selections						6-1-0

¹ For .5 inch valve, must specify Pure-Flo (PF) or Bio-Tek (BT).

To add topworks, see page 38.



² Contact the factory for discrete end connection options.

³ This determines which side (right or left) the Common Port (P1) is on when viewing the top (See plan view below).

Integral Dual Sterile Access (IDSA)

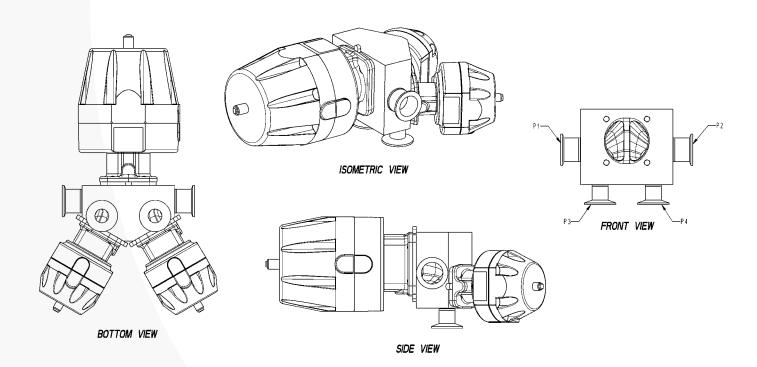
3" Integral Dual Sterile Access, wrought stainless steel, Tri-Clamp ends, 2" Second valve (P1 side) is oriented down, 2" Third valve (P2 side) is oriented down, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: IDSA-3-419-2-2-W-6-1-0

	Configuration Example	IDSA	3	419	2		2			W	6-1-0
	Block Type	IDSA									
	Main Valve Size		3								
	Main Valve End Connections (P1, P2)			419							
	Second Valve Size				2						
اچ [Second Valve Type (.5" only)1										
Body	Second Valve End Connection (P3) ²										
Valve	Second Valve Orientation										
\ \	Third Valve Size						2]			
	Third Valve Type (.5" only) ¹										
	Third Valve End Connection (P4) ²]		
	Third Valve Orientation										
	Body Material									W	
	Polish Selections										6-1-0

¹ For .5 inch valve, must specify Pure-Flo (PF), Bio-Pure (BP) or Bio-Tek (BT).

² Specify second (P3) and third (P4) end connections if they are differ from those for the main valve (P1, P2). To add topworks, see page 38.





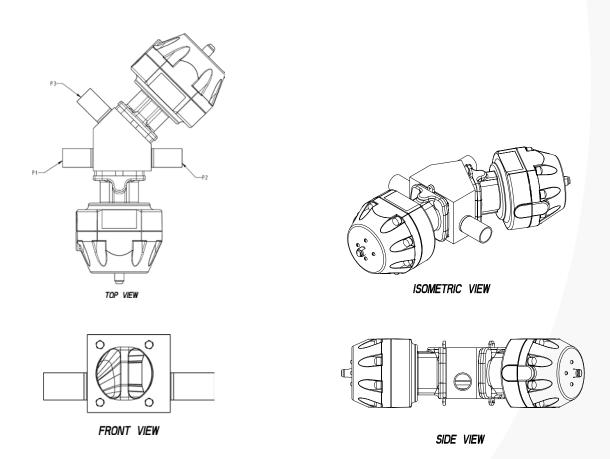
Integral Horizontal Sterile Access (IHSA)

Integral Horizontal Sterile Access valve with a 1" wrought stainless steel body, all outlets have buttweld ends, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: IHSA-1-428-1-428-W-6-1-0

	Configuration Example	IHSA	1		428	1	428	W	6-1-0
	Block Type	IHSA							
	Valve Size		1						
ج[Type (.5" only) ¹			-					
Body	End Connections (P1, P2)				428				
Valve	Second Valve Size					1			
>	Second Valve Type (.5" only) ¹								
	Second Valve End Connection (P3)						428		
	Body Material							W]
	Polish Selections								6-1-0

¹ For .5 inch valve, must specify Pure-Flo (PF) or Bio-Tek (BT) To add topworks, see page 38.



How to Order an ISG

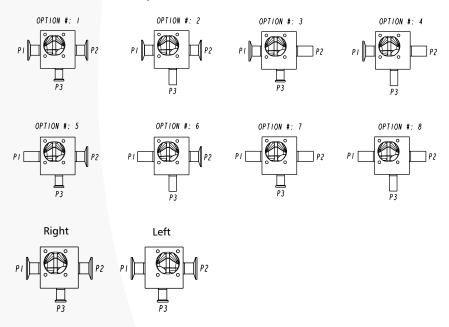
Integral Sterile Access and GMP valve with a 1.5" wrought stainless steel body, inlets and outlets on the main valve (P1 and P2) are sanitary clamp with a buttweld end, second valve is an end connection option 2, second valve is a .5" Pure-Flo, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: ISG-1.5-2-.5-SVPF-R-W-6-1-0

	Configuration Example	ISG	1.5	2	.5	SVPF	R	W	6-1-0
	Block Type	ISG							
	Valve Size (Main)		1.5						
ج[Type (.5" only) ¹								
Body	Outlet Option			2					
Valve	Second Valve Size				.5				
%	Second Valve Type (.5" only) ¹					SVPF			
	Valve Orientation ²						R		
	Body Material							W	
	Polish Selections								6-1-0

¹ For .5 inch valve, must specify Pure-Flo (PF), Bio-Pure (BP) or Bio-Tek (BT)

End Connection Options



² Second valve ported on the left or right side of main valve weir. To add topworks, see page 38.

How to Order a Sterile Barrier

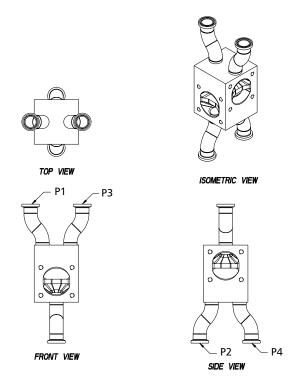
1" Integral Sterile Barrier, wrought stainless steel, Tri-Clamp end connections, 25 Ra interior finish, standard exterior finish (Scotch Brite).

Figure Number: SB1-1-419-W-6-1-0

	Configuration Example	SB1	1	419	W	6-1-0
	Block Type	SB1				
Body	Process Valve Size		1			
e B	Type (.5" only) ¹					
Valve	Body End Connections (P1-P4) ²			419		
[Body Material				W	
	Polish Selections					6-1-0

¹ For .5 inch valve, must specify Pure-Flo (PF), Bio-Pure (BP) or Bio-Tek (BT)

To add topworks, see page 38.



² Second valve ported on the left or right side of main valve weir.

How to Order Topworks for **Block Body Valves**

Manual Topworks

1.5" 963 manual bonnet (plastic PAS rising handwheel with travel stop) with no valve body, E1 diaphragm, viton seal, PPS cap.

Figure Number: 1.5-N-E1-963

	Configuration Example	1.5	N	E1	963					
	Valve Size	1.5								
\sqr	Body (Not Supplied)		N							
sories	Diaphragm			E1						
cess	Manual Bonnets				963					
Acc	Weep Holes									
s 8	Electropolish Topworks									
Bonnets	Optional Coatings									
30 n	Bonnet Seal Materials]		
lal	Optional Bonnet Internals ¹									
Manı	Optional Body/Bonnet Bolting									
≥	Yoke								_	
	Locking Device		Ť							
	Extended Stem									

¹ Multiple selections allowed

Actuated Topworks

.5" Advantage 2.1 Actuator (reverse acting # 8 with 90# spring) with stainless steel bonnet and no valve body, E1 diaphragm, Stainless Steel compressor.

Figure Number: .5-N-E1-31-B209

	Configuration Example	.5	N	E1	31							B209
	Valve Size	.5										
١	Body (Not Supplied)		N									
l ies	Diaphragm			E1								
SSS	Actuated Bonnets				31							
Accessories	Weep Holes											
Ø	Electropolish Topworks											
nets	Optional Coatings											
l e	Bonnet Seal Materials											
<u> </u>	Optional Bonnet Internals ¹											
	Optional Body/Bonnet Bolting								-			
Actuated	Yoke									_		
`	Locking Device										_	
	Extended Stem											
	Actuator Options											 B209

¹ Multiple selections allowed

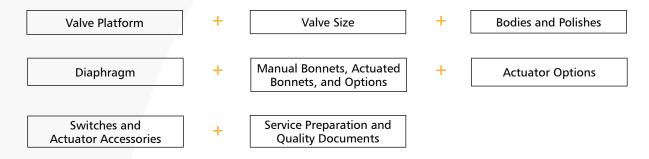
Example of a complete figure number for block body valve and topworks: ISG-1.5-2-.5-SVPF-R-W-6-1-0

1.5-N-E1-963-

.5-N-E1-31-B209



How to Construct an EnviZion Valve Figure Number



Constructing Figure Numbers

Below are examples for constructing a manual and actuated valve figure number. The actuated valve example will be used to build a figure number on the following pages.

Figure Number Example - Manual Valve

Figure Number: ENV-1-F-419-6-0-0-TMZ-ZH

Detailed description:

1: 1 inch size (DN25)

F: Forged 316L SS

419: Triclamp Tube

6: Interior Finish: Ra 25 Microinch Max

0: Exterior Finish: No Mechanical Polish

0: No Electropolish

TMZ: Modified PTFE Diaphragm (FDA)/ Grade B1 B.C.

ZH: EnviZion zero torque handwheel

Figure Number Example - Actuated Valve

Figure Number: ENV-1-F-428L-6-0-0-TMZ-ZA1-VSPS48

Detailed description:

1: 1 inch size (DN25)

F: Forged 316L SS

428L: 16 Gauge Extended Tangent Buttweld

6: Interior Finish: Ra 25 Microinch Max

0: Exterior Finish: No Mechanical Polish

0: No Electropolish

TMZ: Modified PTFE Diaphragm (FDA)/ Grade B1 B.C.

ZA1: EnviZion zero torque actuator - fail open

VSPS48: Value Switch Package, Silver Contacts 48V

Valve Platform

Platform Code Description

Code	Description
ENV	EnviZion valve

Valve Size

Size	
Code	Description
.50	.50 Inch (DN15)
.75	.75 Inch (DN20)
.75R	.75 Inch (DN20)
	with 0.5" topworks
1	1 Inch (DN25)
1.5	1.5 inch (DN40)

2.0 inch (DN50)

Figure Number: ENV-1

Configuration Example	ENV	1
Valve Platform	ENV	
Valve Size		1

Bodies and Polishes

Body Ty	pe
Code	Description
F	Forged 316L Stainless Steel
N	Body Not Supplied
TBV	Tank Bottom Valve
TBVCR	Tank Bottom Valve 316L BN2
W	Wrought 316L Stainless Steel
Spec	Special Material Body

Body En	ds
Code	Description
Clamp	
409	Swagelok TS Fitting
410	Tri-Clamp Sch. 5 Pipe
418	ISO 1.6mm Wall Tri-Clamp
	End
419	Tri-Clamp Tube
419S	Tri-Clamp Tube 18 Gauge
419S1	Tri-Clamp Tube 20 Gauge
Buttweld	
422	Sch. 5 Pipe (ISO Body)
423	18 Gauge
424	20 Gauge
425	Sch. 5 Pipe (ANSI Body)
426	Sch. 10 Pipe
428	16 Gauge
428L	16 Gauge Ext. Tangent BW
481	DIN Series 1
482	DIN Series 2
483	DIN Series 3
484	SMS
485	TBV, 45 Degree 14 GA BW
486	TBV, 45 Degree 16 GA BW
487	TBV, 45 Degree 18 GA BW
488	TBV, 45 Degree Tri-Clamp
493	ISO 2.9mm wall
494	ISO 1.2mm wall
495	ISO 1.0mm wall
496	ISO 1.6mm wall
497	ISO 2.0mm wall
498	ISO 2.3mm wall
499	ISO 2.6mm wall
Spec	Special End

Second End Code

Code	Description
Clamp	•
X07	By Male Thread w/ Gasket Seat
X09	Swagelok TS Fitting
X10	By Tri-Clamp Sch. 5 Pipe
X19	By Tri-Clamp Tube
X19S	By Tri-Clamp Tube 18 Gauge
X19S1	By Tri-Clamp Tube 20 Gauge
Buttweld	
X22	By Sch. 5 Pipe (ISO Body)
X23	By 18 Gauge
X24	By 20 Gauge
X25	By Sch. 5 Pipe (ANSI Body)
X26	By Sch. 10 Pipe
X27	By Sch. 40 Pipe
X28	By 16 Gauge
X28L	By 16 Gauge Ext. Tangent BW
X81	By DIN Series 1
X82	By DIN Series 2
X83	By DIN Series 3
X84	By SMS
X85	By ISO
X93	By ISO 2.9mm Wall
X94	By ISO 1.2mm Wall
X95	By ISO 1.0mm Wall
X96	By ISO 1.6mm Wall
X97	By ISO 2.0mm Wall
X98	By ISO 2.3mm Wall
X99	By ISO 2.6mm Wall
Spec	Special End

Tube Extension

Code	Description
TE1	Valve End 1
TE2	Valve End 2
TEA	Both Valve Ends & Purge End
TEB	Both Valve Ends
TEP	Purge End
TE1P	Valve End (P1) & Purge (P3)
TE2P	Valve End (P2) & Purge (P3)

Mechanical Polish - Interior

Code	Description
6	25 μin Ra (.6 μm) max
7	15 μin Ra (.38 μm) max
8	20 μin Ra (.5 μm) max
10	10 μin Ra (.25 μm) max
SF1	BPE SF1 Ra 20 Max
SF2	BPE SF2 Ra 25 Max
SF3	BPE SF3 Ra 30 Max
SF4	BPE SF4 Ra 15 Max, EP
SF5	BPE SF5 Ra 20 Max, EP
SF6	BPE SF6 Ra 25 Max, EP

Mechanical Polish - Exterior

Code	Description
0	No Mechanical Polish
1	Scotch Brite
2	25 μ in Ra (.6 μ m) max, Welds
	Scotch Brite
3	35 μ in Ra (.8 μ m) max, Welds
	Scotch Brite
4	25 μ in Ra (.6 μ m) max, Welds
	Removed
6	35 μ in Ra (.8 μ m) max, Welds
	Removed
7	Special Polish Requirement
8	No Ext Body Polish, Weld
	Beads Removed

Electropolish

Code	Description
0	No Electropolish
2	Exterior Only
3	Interior and Exterior
4	Interior Only
	•

Body Only

	•
Code	Description
Y	Body Only Supplied

Figure Number: ENV-1-F-428L-6-0-0-

	Configuration Example		428L		6	0	0	
S	Block Type	F						
Polishes	Body Ends		428L					
區	Second End Code							
and	Tube Extension							
	Mechanical Polish - Interior			6				
Bodies	Mechanical Polish - Exterior					0		
۵	Electropolish						0	
	Body Only							

Diaphragms

Diaphragms

Code	Description
TMZ	PTFE (FDA) Grade B1 B.C.

Figure Number: ENV-1 -F-428L-6-0-0-TMZ-

Configuration Example	
Diaphragm	TMZ

Manual Bonnets

Manual Bonnets

Code	Description
ZH	EnviZion Zero torque Manual
ZHS	EnviZion Zero torque Manual
	sealed

Actuated Bonnets and Options

Actuated Bonnets

Code	Description
ZA1	EnviZion Zero torque
	Actuator - FO
ZA2	EnviZion Zero torque
	Actuator - FC (90#)
ZA3	EnviZion Zero torque
	Actuator – DA
ZA1S	EnviZion Zero torque
	Actuator - FO sealed
ZA2S	EnviZion Zero torque
	Actuator- FC (90#) sealed
ZA3S	EnviZion Zero torque
	Actuator – DA sealed

EnviZion Topwork options

Code	Description
EBG	Bonnet Guard – Tamper
	resistant/submersible

Electropolish Topworks

Code	Description
1	Topworks
1S	Advantage Spool

Figure Number: ENV-1-F-428L-6-0-0-TMZ-ZA1

	Configuration Example	ZA1			
sts	Manual Bonnets	ZA1			
nne	Actuated Bonnets				
Bo	Weep Holes				
	Electropolish Topworks				

Switches and Actuator Accessories

Value Switch Package

Code	Description
VSPG30	Gold Contacts 30V
VSPN	NAMUR Proximity
VSPP	3-Wire PNP Proximity
VSPS48	Silver Contacts 48V
VSPZ	2-Wire Proximity
VSP+G	Gold Contacts 24V
VSP+S	Silver Contacts 24V
VSP+N	NAMUR Proximity 24V
VSP+Z	2-Wire Proximity 24V
VSP+P	3 wire PNP Proximity
VSPS240	Silver Contacts 240V

Mechanical Accessories

Code	Description
AO	Adjustable Opening Stop

Actuator Hardware Options

Code	Description
HW3	SS Tubing and Fittings
HW4	Plastic Tubing /Brass Fittings
HW5	PVC Coated Tubing /Brass
	Fittings
HW6	PVC Coated Tubing /SS Fittings
HW9	PTFE Tubing and Stainless Steel
	Fittings
HW10	Breather Vent Filter Stainless
	Steel
HW11	Breather Vent Filter BRS
HW15	1/4" 3-way valve & Schrader
	connection

Limit Switches

Code	Description
LS13	Westlock 9880
LS14	Westlock E9880
LS128	Westlock 99P21A00000
LS129	Westlock 99P21AD550
LS140	Westlock 99P22G00000
LS168	STONEL PI33S11SA01RSA
LS 173	STONEL PI92S11SA15RSA
LS 179	STONEL PI92S1KSA15RSA
LSSpec	Special
•	•

Solenoid Valve

Code	Description
SV1	Asco 8320G184
SV2	Asco EF8320G184
SV3	Asco 8345G1
SV4	Asco EF8345G1
SV7	Asco 8302G202
SV8	Asco EF8320G202
SV14	Burkert Series 6012
SV15	Burkert Series 6014

Solenoid Voltage

Description	
120V / 60HZ	
24VDC	
240V / 60HZ	
Special	
	120V / 60HZ 24VDC 240V / 60HZ

Speed Controllers

Code	Description
SC	Schrader 337-1001
SC2	Whitey needle valve SS-1RMA
SCSpec	Special

Filter Regulators

Code	Description
FR1	Conoflow GFH60XTKEG3G
FR1X2	Two Conoflow
	GFH60XTKEG3G
FR2	Fisher 67FR
FR2X2	Two Fisher 67FR
FRSpec	Special



Switches and Actuator Accessories (cont.)

Code Description PR16 PR16 YTC TMP 3000

PRSpec Special

Figure Number: ENV-1-F-428L-6-0-0-TMZ-ZA1-VSPS48-

S	Configuration Example	VSPS48						
ories	Switch Packages (select 1):	VSPS48						
Accesso	VSP	V3P346						
Acc	Limit Switches - Special		•					
tor	Mechanical Accessories							
ctuator	Actuator Hardware Options							
ا≺	Solenoid Valve							
and	Solenoid Voltage				_			
hes	Speed Controllers							
witches	Filter Regulators							
Sv	Positioners							

Service Preparation and Quality Documents

Special Service Preparation

Code	Description			
BAG	Cleaned and Bagged			
DS	Dual Scale (PSI/BAR) Gauges			
EU_SERVI	CE European Union			
_	Service			
NPC	No Polishing Compound			
SPEC	Customer Special			

Special Quality Documents

Coue	Description
SQD2	C of C (seat & shell pressures)
SQD3	C of C Profilometer Tape for
	each body
SQD5	C of C Body/Stud/Nut CMTR
	and C of C to ASME Section
	VIII
SQD6	C of C Tube CMTR, Tank
	Bottom Valve
SQD7	C of C Weld Rod CMTR, Tank
	Bottom Valve

Figure Number: ENV-1-F-428L-6-0-0-TME-36-M7-A209-VSPS48-SQD3

Configuration Example	SQD3
Special Service Preparation	
Special Quality Documents	SQD3

Block Body valves are available for EnviZion. Go to our website (https://www.engvalves.com/en-US/Tools-and-Resources/Product-Drawings/Pure-Flo-Drawings/EnviZion-Valve-Drawings/) for more information. Others available upon request.

Visit our website at

www.engvalves.com



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EnviZion, Pure-Flo