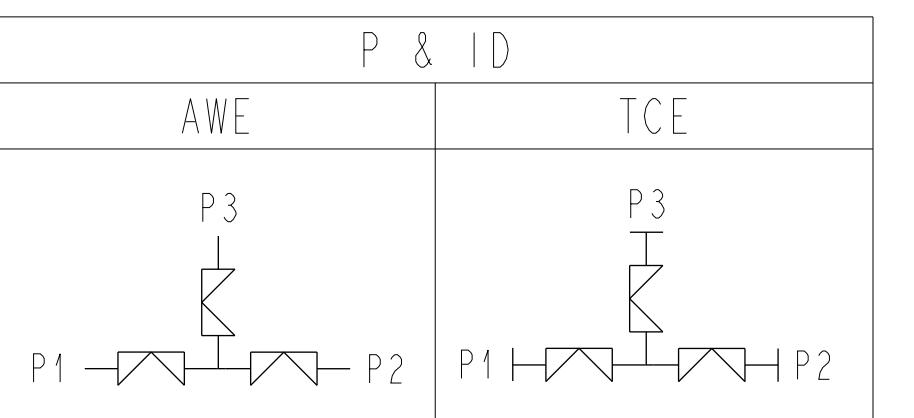
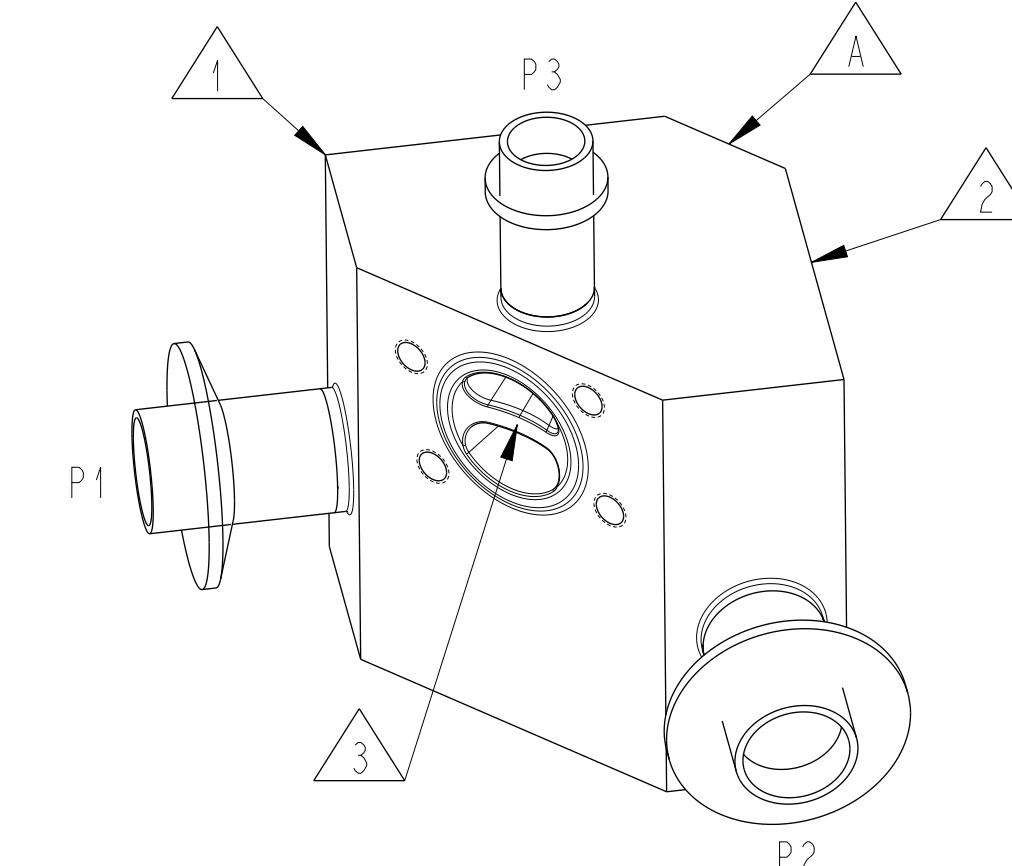


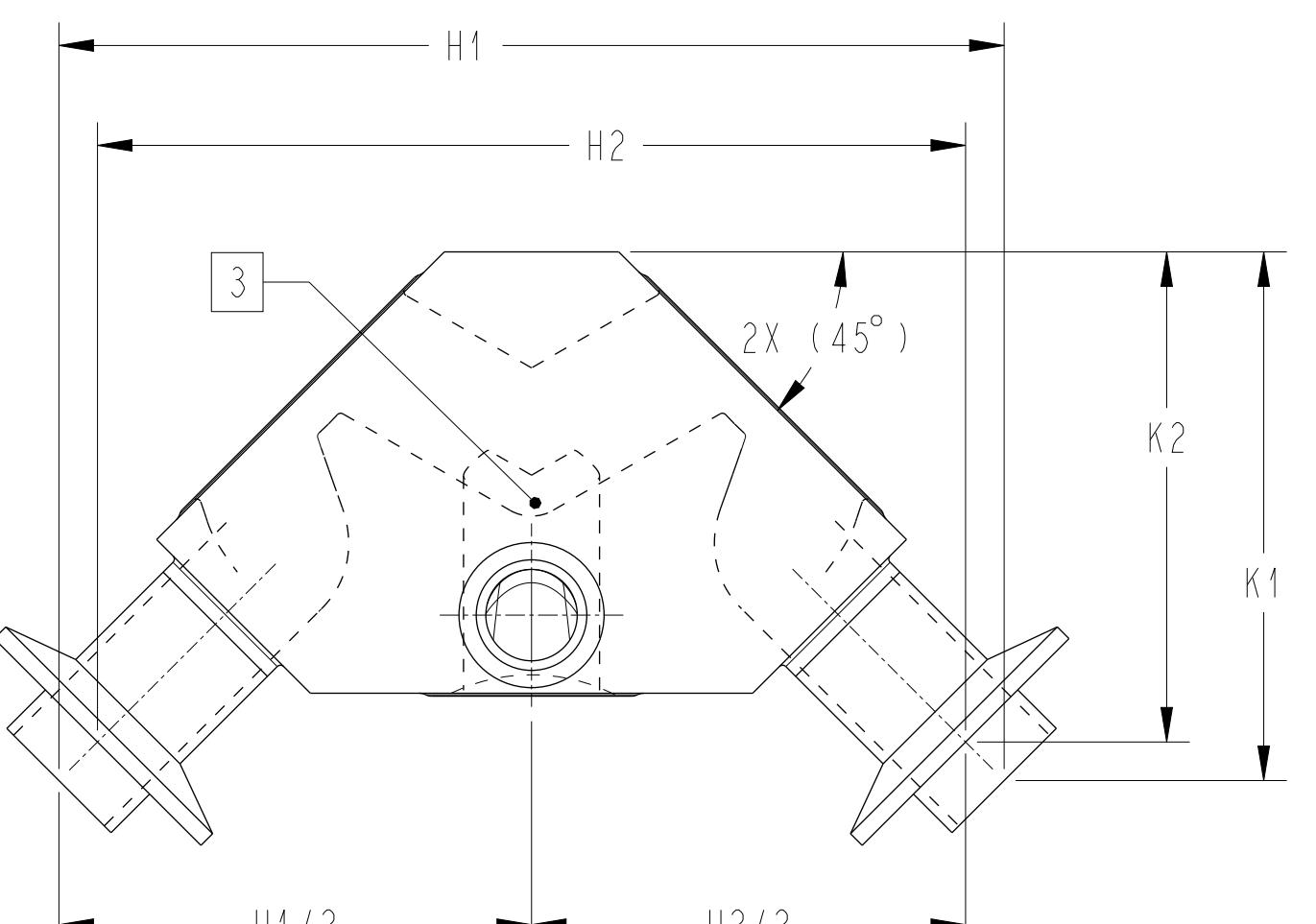
VALVE SIZE	A1	A2	(B)	(C)	(D)	(E)	(F)	(G)	H1	H2	(J)	K1	K2	L/D
1/2" X 1/2" X 1/2"	3.48 [88, 3]	3.11 [78, 9]	(1.02) [26, 0]	(2.07) [52, 5]	(0.28) [7, 0]	(0.38) [9, 5]	(1.63) [41, 3]	(0.83) [21, 1]	5.64 [143, 2]	5.12 [129, 9]	(1.63) [41, 3]	2.86 [41, 3]	2.60 [72, 6]	-
3/4"R X 3/4"R X 1/2"	3.35 [85, 1]	2.98 [75, 7]	(1.15) [29, 2]	(2.27) [57, 7]	(0.15) [3, 8]	(0.38) [9, 5]	(1.63) [41, 3]	(0.71) [17, 9]	5.81 [147, 6]	5.29 [134, 3]	(1.63) [41, 3]	2.97 [41, 3]	2.70 [75, 3]	-
3/4"R X 3/4"R X 3/4"R	3.35 [85, 1]	2.98 [75, 7]	(1.15) [29, 2]	(2.27) [57, 7]	(0.15) [3, 8]	(0.53) [13, 5]	(1.63) [41, 3]	(0.71) [17, 9]	5.81 [147, 6]	5.29 [134, 3]	(1.63) [41, 3]	2.97 [41, 3]	2.70 [75, 3]	-
3/4" X 3/4" X 1/2"	4.22 [107, 3]	3.85 [97, 9]	(1.41) [35, 9]	(2.78) [70, 7]	(0.59) [14, 9]	(0.38) [9, 5]	(1.63) [41, 3]	(1.58) [40, 1]	6.01 [152, 7]	5.49 [139, 4]	(1.63) [41, 3]	3.48 [41, 3]	3.21 [88, 3]	2.3
3/4" X 3/4" X 3/4"R	4.22 [107, 3]	3.85 [97, 9]	(1.41) [35, 9]	(2.78) [70, 7]	(0.59) [14, 9]	(0.53) [13, 5]	(1.63) [41, 3]	(1.58) [40, 1]	6.01 [152, 7]	5.49 [139, 4]	(1.63) [41, 3]	3.48 [41, 3]	3.21 [88, 3]	-
3/4" X 3/4" X 3/4"	4.58 [116, 4]	4.21 [107, 0]	(1.41) [35, 9]	(2.83) [71, 9]	(0.59) [14, 9]	(0.53) [13, 5]	(1.63) [41, 3]	(1.58) [40, 1]	7.31 [185, 7]	6.79 [172, 4]	(1.63) [41, 3]	3.48 [41, 3]	3.21 [88, 3]	-
1" X 1" X 1/2"	4.10 [104, 1]	3.73 [94, 7]	(1.54) [39, 1]	(2.99) [76, 1]	(0.46) [11, 7]	(0.38) [9, 5]	(1.63) [41, 3]	(1.45) [36, 9]	6.41 [162, 8]	5.89 [149, 6]	(1.63) [41, 3]	3.59 [41, 3]	3.33 [91, 1]	2.4
1" X 1" X 3/4"R	4.10 [104, 1]	3.73 [94, 7]	(1.54) [39, 1]	(2.99) [76, 1]	(0.46) [11, 7]	(0.53) [13, 5]	(1.63) [41, 3]	(1.45) [36, 9]	6.41 [162, 8]	5.89 [149, 6]	(1.63) [41, 3]	3.59 [41, 3]	3.33 [91, 1]	-
1" X 1" X 3/4"	4.46 [113, 2]	4.09 [103, 8]	(1.54) [39, 1]	(2.99) [76, 1]	(0.46) [11, 7]	(0.53) [13, 5]	(1.63) [41, 3]	(1.45) [36, 9]	7.41 [188, 2]	6.89 [175, 0]	(1.63) [41, 3]	3.59 [41, 3]	3.33 [91, 1]	-
1" X 1" X 1"	4.46 [113, 2]	4.09 [103, 8]	(1.54) [39, 1]	(2.99) [76, 1]	(0.46) [11, 7]	(0.69) [17, 5]	(1.63) [41, 3]	(1.45) [36, 9]	7.41 [188, 2]	6.89 [175, 0]	(1.63) [41, 3]	3.59 [41, 3]	3.33 [91, 1]	-
1-1/2" X 1-1/2" X 1/2"	4.84 [122, 9]	4.47 [113, 5]	(2.16) [55, 0]	(4.26) [108, 2]	(0.53) [13, 3]	(0.38) [9, 5]	(1.63) [41, 3]	(1.83) [46, 5]	7.29 [185, 1]	6.77 [171, 9]	(1.63) [41, 3]	4.61 [41, 3]	4.35 [110, 5]	3.8
1-1/2" X 1-1/2" X 3/4"R	4.84 [122, 9]	4.47 [113, 5]	(2.16) [55, 0]	(4.26) [108, 2]	(0.53) [13, 3]	(0.53) [13, 5]	(1.63) [41, 3]	(1.83) [46, 5]	7.29 [185, 1]	6.77 [171, 9]	(1.63) [41, 3]	4.61 [41, 3]	4.35 [110, 5]	2.5
1-1/2" X 1-1/2" X 3/4"	4.84 [122, 9]	4.47 [113, 5]	(2.16) [55, 0]	(4.26) [108, 2]	(0.53) [13, 3]	(0.53) [13, 5]	(1.63) [41, 3]	(1.83) [46, 5]	7.89 [200, 4]	7.37 [187, 1]	(1.63) [41, 3]	4.61 [41, 3]	4.35 [110, 5]	2.3
1-1/2" X 1-1/2" X 1"	4.84 [122, 9]	4.47 [113, 5]	(2.16) [55, 0]	(4.26) [108, 2]	(0.53) [13, 3]	(0.69) [17, 5]	(1.63) [41, 3]	(1.83) [46, 5]	7.89 [200, 4]	7.37 [187, 1]	(1.63) [41, 3]	4.61 [41, 3]	4.35 [110, 5]	-
1-1/2" X 1-1/2" X 1-1/2"	5.40 [137, 3]	5.03 [127, 9]	(2.16) [55, 0]	(4.26) [108, 2]	(0.53) [13, 3]	(1.00) [25, 4]	(1.63) [41, 3]	(1.83) [46, 5]	9.27 [235, 4]	8.75 [222, 1]	(1.63) [41, 3]	4.61 [41, 3]	4.35 [110, 5]	-
2" X 2" X 1/2"	4.97 [126, 2]	4.60 [116, 8]	(2.56) [65, 0]	(4.58) [116, 3]	(0.39) [9, 9]	(0.38) [9, 5]	(1.63) [41, 3]	(1.81) [46, 0]	7.45 [189, 4]	6.58 [167, 1]	(1.88) [47, 6]	5.00 [47, 6]	4.56 [115, 9]	4.3
2" X 2" X 3/4"R	4.97 [126, 2]	4.60 [116, 8]	(2.56) [65, 0]	(4.58) [116, 3]	(0.39) [9, 9]	(0.53) [13, 5]	(1.63) [41, 3]	(1.81) [46, 0]	7.45 [189, 4]	6.58 [167, 1]	(1.88) [47, 6]	5.00 [47, 6]	4.56 [115, 9]	2.8
2" X 2" X 3/4"	4.97 [126, 2]	4.60 [116, 8]	(2.56) [65, 0]	(4.58) [116, 3]	(0.39) [9, 9]	(0.53) [13, 5]	(1.63) [41, 3]	(1.81) [46, 0]	8.45 [214, 8]	7.58 [192, 5]	(1.88) [47, 6]	5.00 [47, 6]	4.56 [115, 9]	2.4
2" X 2" X 1"	4.97 [126, 2]	4.60 [116, 8]	(2.56) [65, 0]	(4.65) [118, 1]	(0.39) [9, 9]	(0.69) [17, 5]	(1.63) [41, 3]	(1.81) [46, 0]	8.60 [218, 3]	7.72 [196, 1]	(1.88) [47, 6]	5.00 [47, 6]	4.56 [115, 9]	-
2" X 2" X 1-1/2"	5.39 [136, 8]	5.02 [127, 4]	(2.56) [65, 0]	(4.65) [118, 1]	(0.39) [9, 9]	(1.00) [25, 4]	(1.63) [41, 3]	(1.81) [46, 0]	9.98 [253, 4]	9.10 [231, 1]	(1.88) [47, 6]	5.00 [47, 6]	4.56 [115, 9]	-
2" X 2" X 2"	5.67 [144, 0]	5.05 [128, 2]	(2.56) [65, 0]	(4.65) [118, 1]	(0.39) [9, 9]	(1.25) [31, 8]	(1.88) [47, 6]	(1.81) [46, 0]	10.49 [266, 4]	9.61 [244, 1]	(1.88) [47, 6]	5.00 [47, 6]	4.56 [115, 9]	-



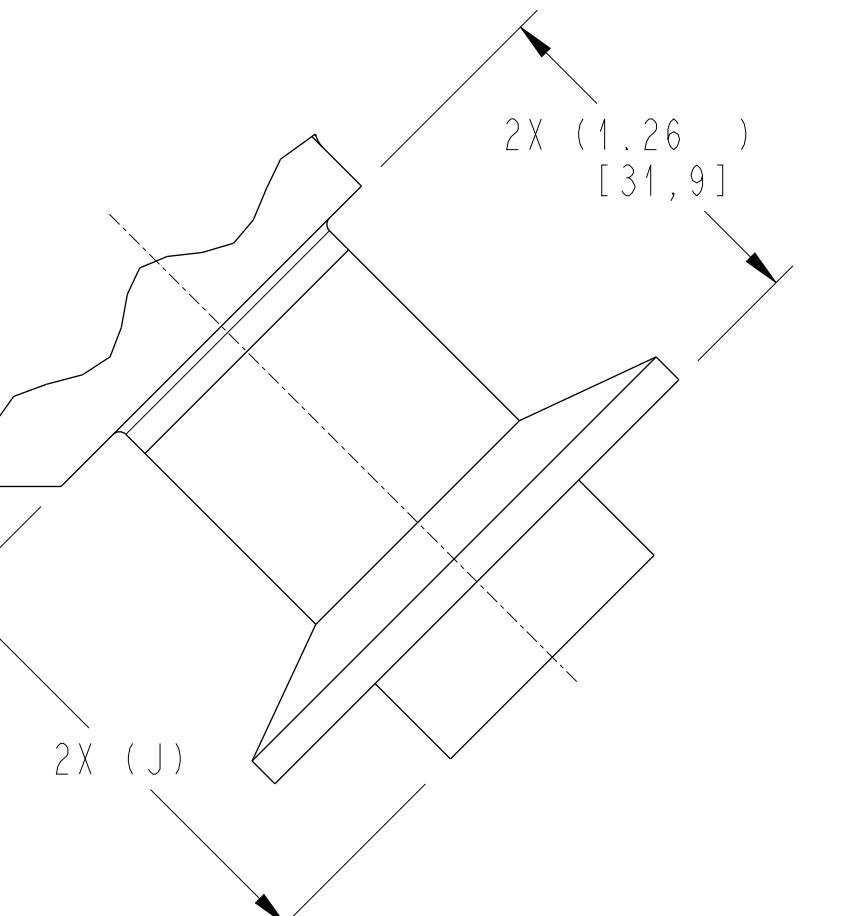
TAG NUMBERS				
	 A VALVE ASSY	 1 FIRST VALVE	 2 SECOND VALVE	 3 THIRD VALVE
1				



## SIDE VIEW



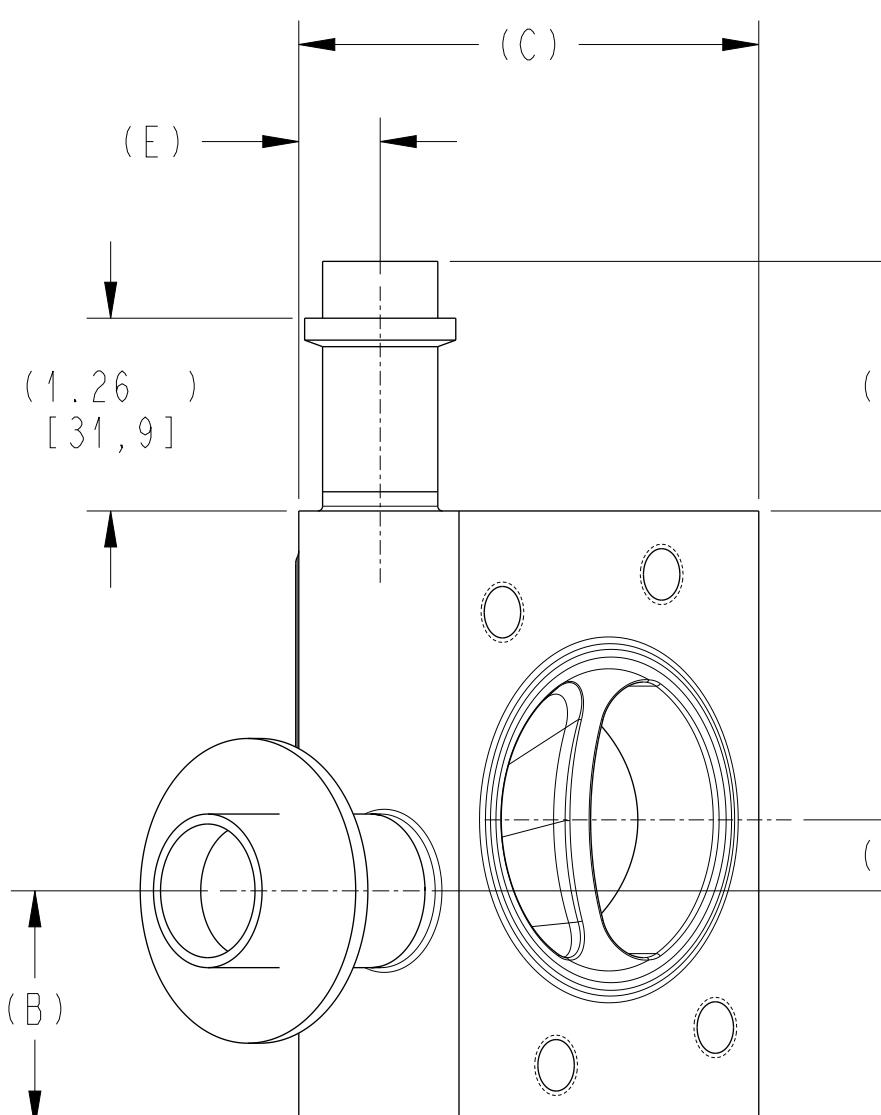
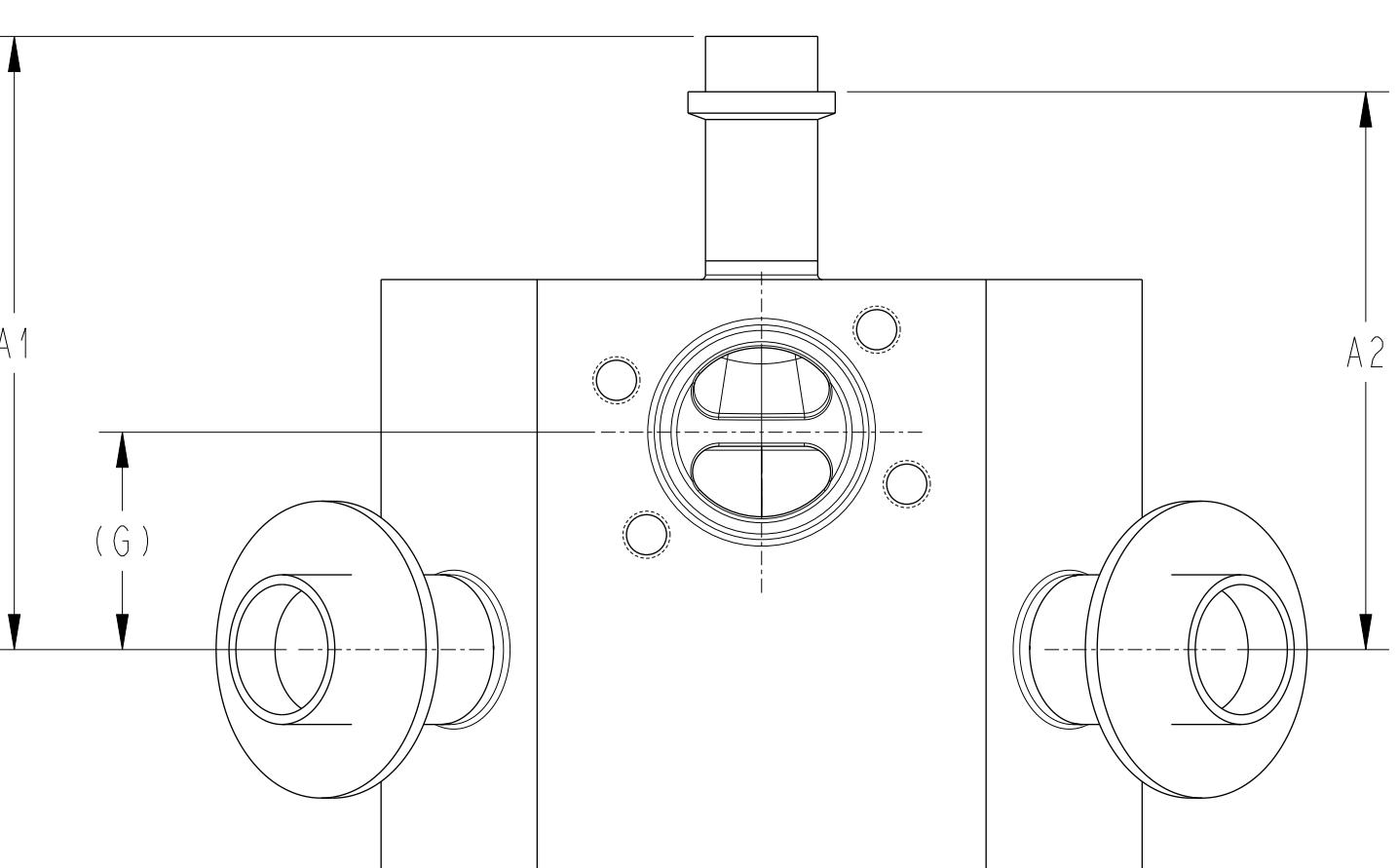
TOP VIEW



## **P1 & P2 PORTS**

*NOTE:*

1. USE BODY DRAWING NUMBER K39765A
  2. "P" INDICATES PORT CONNECTION
  3. ALL INSTANCES MARKED AS "--" MEET L/D OF 2 OR LESS.
  4. TUBE ENDS MEET OR EXCEED THE FOLLOWING LENGTHS  $1\frac{1}{2}''$  -  $1\frac{1}{2}''$  =  $1\frac{1}{2}''$  LG;  $2''$  =  $1\frac{3}{4}''$  LG

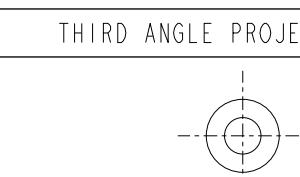


## **FRONT VIEW**

## *INSTALLATION ORIENTATION*

PURE-FLO ORDER: \_\_\_\_\_ ITEM: \_\_\_\_\_  
CUSTOMER: \_\_\_\_\_  
CUSTOMER PO: \_\_\_\_\_  
OTHER INFO: \_\_\_\_\_

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CTION	<u>UNLESS OTHERWISE NOTED</u>		DATE	BY	-
	INCH	MM			
	X = $\pm 0.06$	X = $\pm 1.5$	DWN	11/09/23	LFV
.	X = $\pm 0.06$	X = $\pm 1.5$	CHKD	11/09/23	KRP
.	X = $\pm 0.06$	X = $\pm 1.5$			
.	X = $\pm 0.02$	X = $\pm .5$			
.	X/X = $\pm 1/16$				
IIFIED, ALL	X° = $\pm 5^\circ$	X° = $\pm 5^\circ$	APVD	11/09/23	TJS
ICHES	X° = $\pm 1^\circ$	X° = $\pm 1^\circ$			

**LOCK BLEED VENT  
INVIZION BODY ASSY.**

The logo for ITT consists of a stylized geometric graphic on the left and the letters "ITT" in a bold, sans-serif font on the right.

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